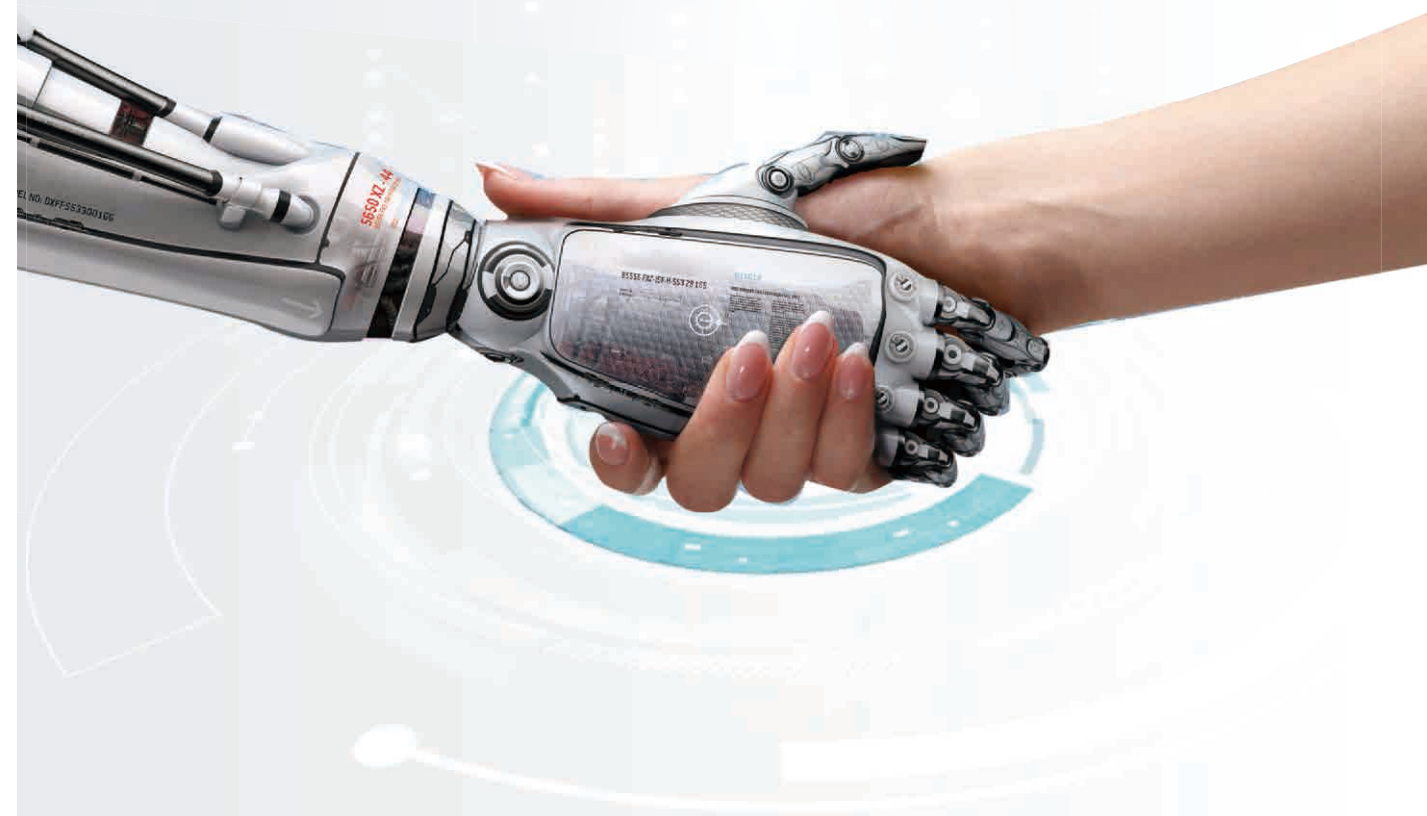




GACIA
智能装备

智能装备
Intelligent equipment



GACIA

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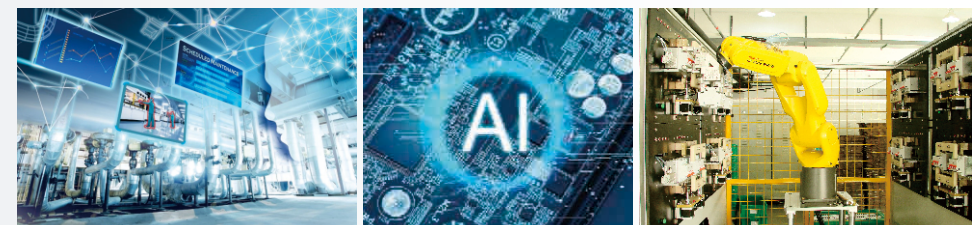
产品目录册



联系人微信



企业公众号



浙江加西雅智能装备有限公司
ZHEJIANG JIAXIYA INTELLIGENT EQUIPMENT CO.,LTD.

浙江加西雅智能装备有限公司是为了践行“中国制造2025”国家战略，响应“一带一路”的国家号召，于2021年8月成立的一家技术输出型公司。母公司加西亚成立于2002年8月，是一家“专精特新”专业致力于“让人类用电更加安全可靠和高效”的高新技术企业。历经19年的发展，已经建成以温州为总部，江西和上海为两翼的“三位一体”战略布局，现有厂房16万平方米，形成年产低压断路器1亿台，漏电保护断路器400万台的产销能力，具有行业更全的低压断路器生产流程，长期处在低压断路器出口遥遥领先的地位。

浙江加西雅智能装备有限公司是依托母公司低压电器定制开发、模具研发制造、生产各流程自动化装备制造、实验检测装备研发制造和少量多样化定制化的能力和经验成立，主要致力于低压电器制造从工厂规划、产品设计研发、模具设计制造、生产设备制造、实验设备制造、信息化落地、精益生产培训等全流程的整体解决方案技术输出。

加西雅智能装备立足于“中国制造2025”，服务于“一带一路”，坚守“协同、创新、共赢”的价值观，肩负“为企业智能化赋能”的使命，立志成为“精益化、自动化、信息化落地专家”，成就制造业的共同发展。

Zhejiang Jiaxiya Intelligent Equipment Co., Ltd. is a technology export company established in August 2021 in order to practice the national strategy of "Made in China 2025" and respond to the national call of "One Belt and One Road". The parent company Gacia was founded in August 2002, is a "specialized - fine - special - tip" professional committed to "make human electricity more safe, reliable and efficient" high-tech enterprises. After 19 years of development, has been built in wenzhou for headquarters, in jiangxi province and Shanghai for the two wings of the strategy of "trinity" layout, the existing factory building 160000 square meters, the formation of annual output of 100 million sets of low-voltage circuit breaker, leakage circuit breaker 4 million units of production and marketing ability, has the most complete industry the finest low-voltage circuit breaker production processes, long-term export far ahead in the low voltage circuit breaker status.

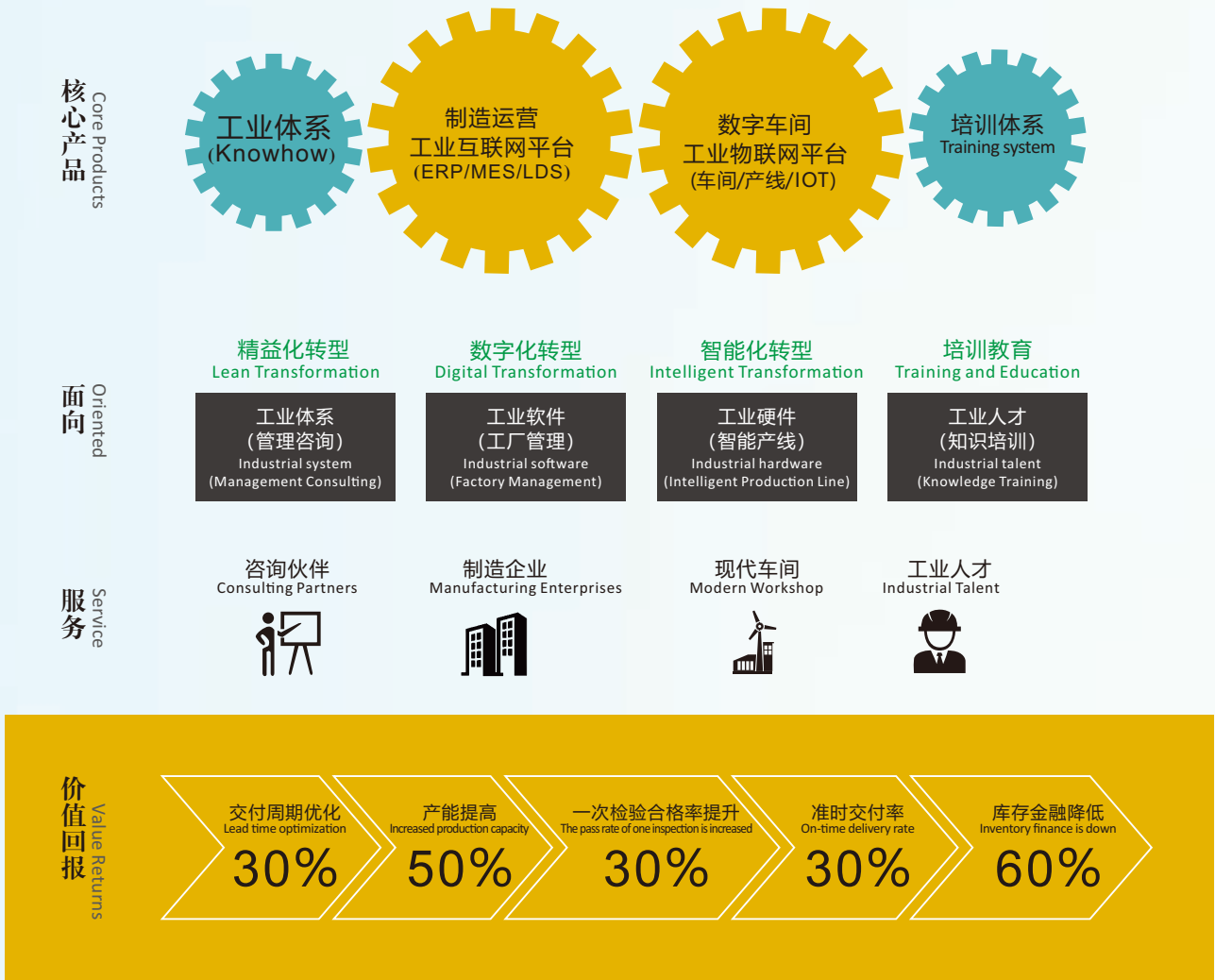
Zhejiang Jiaxia Intelligent Equipment Co., Ltd. is established by relying on the parent company's ability and experience of low-voltage appliance customization development, mold R&D and manufacturing, automation equipment manufacturing of production processes, experimental testing equipment R&D and manufacturing, and a small amount of diversified customization for Mainly committed to the low-voltage electrical equipment manufacturing from plant planning, product design and development, mold design and manufacturing, production equipment manufacturing, experimental equipment manufacturing, information landing, lean production training and other whole process of the overall solution technology output.

Based on "Made in China 2025" and serving the "One Belt and One Road", Jasia Intelligent Equipment adheres to the values of "collaboration, innovation and win-win", shoulders the mission of "enabling enterprise intelligence", and resolves to become "an expert in lean, automation and informatization implementation" to achieve the common development of the manufacturing industry.



加西雅智能装备是一家致力于帮助国内中小企业和“一带一路”上离散制造业生产制造和运营环节提供“精益化+”、“自动化+”、“信息化+”综合解决方案的服务商。为帮助制造业实现跨越式发展，助力解决生产制造运营过程中的实际业务问题，加西雅智能装备研发了精益化+管理、自动化+管理、信息化+管理的完整解决方案，为企业提供四大核心产品：工业体系管理咨询辅导落地，工业软件选型导入落地，工业硬件非标定制，工业人才知识培训体系。

Gacia Intelligent Equipment is a service provider dedicated to helping domestic small and medium-sized enterprises and the "Belt and Road" discrete manufacturing manufacturing and operation links to provide "lean +", "automation +" and "information +" integrated solutions. In order to help the manufacturing industry achieve leapfrog development and help solve the actual business problems in the process of manufacturing operations, gacia Intelligent Equipment has developed a complete solution of lean + management, automation + management, informatization + management, and provides enterprises with four core products: industrial system management consulting and counseling landing, industrial software selection and introduction landing, industrial hardware non-standard customization, and industrial talent knowledge training system.



数字化转型规划与信息化落地 Digital transformation planning and informatization landing



规划服务与系统落地 Planning services and system landing

提供数字化转型规划，从信息化顶层设计到软件选型、落地服务。
SMART实施方法论推进项目，从项目规划、方案设计、系统构建、上线切换、持续支持。
Provide digital transformation planning, from information layer design to software selection and landing services.
SMART implements the methodology to promote the project, from Shedule and planning, Making out business requirement and offering solution, Assembling modules and adjustment, ReaTunning and continuous supportingdy to go live.

智能工厂规划与智能化系统落地 Intelligent factory planning and intelligent system landing



规划服务与系统落地 Planning services and system landing

提供智能工厂规划，从智能化系统选型、落地服务。
SMART实施方法论推进项目，从项目规划、方案设计、系统构建、上线切换、持续支持。
Provide intelligent factory planning, selection and landing services from intelligent systems.
SMART implements the methodology to promote the project, from Shedule and planning, Making out business requirement and offering solution, Assembling modules and adjustment, ReaTunning and continuous supportingdy to go live.

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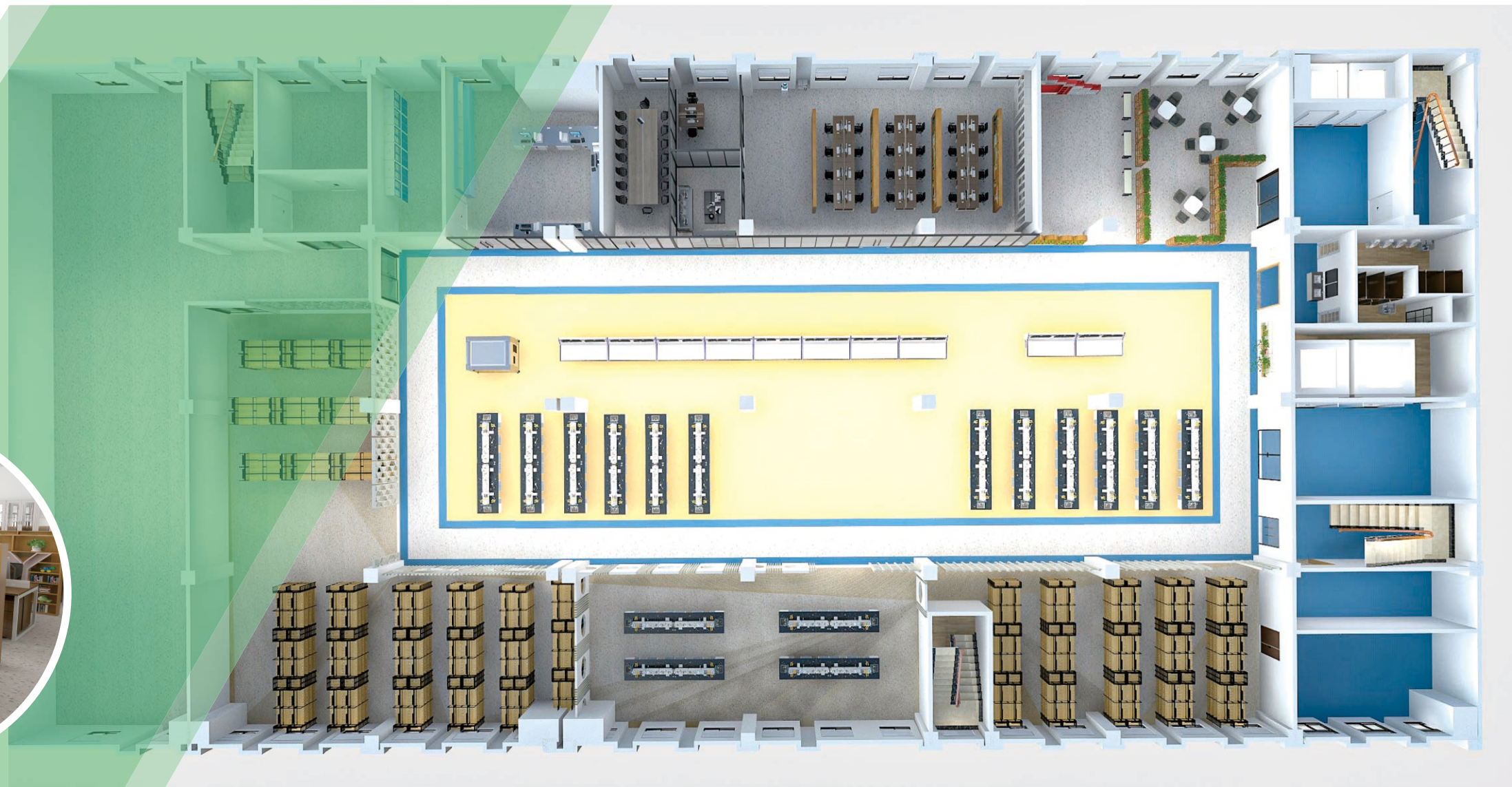
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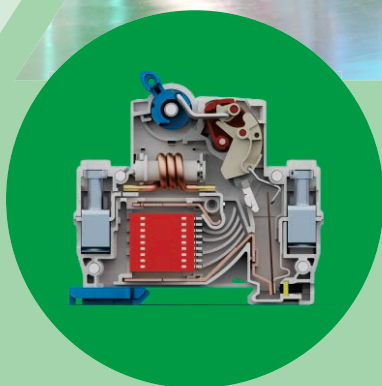
工厂规划 Plant planning



小型断路器（C65改型）
产品自动焊接组装生产线Auto. welding and assembly production line
for MCB (C65 variants)

自动焊接生产线

Auto. welding production line



MCB(C65改型)小型断路器自动焊接生产线，采用全自动模块化设计，漆包线、双金、软连接片等线材上线，其他物料振动盘自动上料，热组件、磁组件在线自动焊接、配合机构自动组装单元、实现无人化焊接生产；自动组装生产线，跟自动挡焊接生产线无缝接驳，组装件振动盘上料，配合6轴机器人外壳开盖、上料，实现无人化组装生产，设计节拍3秒/套产品。各工序CCD检测、自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能，可与小型断路器自动检测生产线链接。

自动组装生产线

Auto. assembly production line



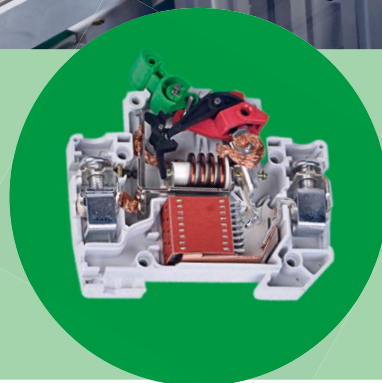
The MCB (C65 variants) small circuit breaker automatic welding production line adopts a fully automatic modular design, with enameled wire, double gold, soft connector and other wire materials online, automatic feeding of other material vibration discs, online automatic welding of thermal and magnetic components, automatic assembly of units with matching mechanisms, and unmanned welding production; The automatic assembly production line seamlessly connects with the automatic transmission welding production line, and the assembled parts are loaded onto the vibration plate. With the help of a 6-axis robot for opening and loading the shell, unmanned assembly production is achieved, with a design cycle time of 3 seconds per set of products. CCD detection for each process, automatic differentiation of qualified and unqualified products, real-time monitoring, automatic data storage, equipment networking with MES/ERP systems, parameter formulation, energy analysis and management, remote operation and maintenance, integration and docking with big data platforms, and other functions can be linked to the automatic detection production line for small circuit breakers.

小型断路器（DZ47和改型） 产品自动组装生产线

Auto. assembly line for MCB (DZ47 and variants)

MCB自动组装线前段

MCB auto. assembles the front section of the line



产线具外壳自动上料开盖、自动组装上下片、导磁板、手柄组件、主弹簧、跳扣、锁扣、粗轴、细轴、静触头组件、灭弧室等零部件，各工序CCD检测、自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能，可与小型断路器自动检测生产线链接。

MCB自动组装线后段

MCB auto. assembles the rear section of the line



Automatic loading and opening of the production cable housing, automatic assembly of upper and lower plates, magnetic guide plate, handle assembly, main spring, jump buckle, lock buckle, thick shaft, thin shaft, static contact assembly, arc extinguishing chamber and other parts, CCD detection of each process, automatic pass and fail distinction, real-time monitoring, automatic data storage, equipment and MES/ERP and other system networking, parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, big data platform integration docking and other functions, can be linked with small circuit breaker automatic detection production line.

小型断路器 自动化组装检测生产线

MCB Auto Assembly and
Testing Production Line



产线具有装配、产品自动上料、自动延时校验检测、拼装、自动穿钉、自动铆合、自动机械性能检测、自动通断检测、自动耐压检测、自动移印、自动喷码、自动激光打标、自动卡扣安装、包装、产品自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

The production line has functions such as assembly, automatic replenishment of materials, automatic time delay detection, combination, automatic nailing, automatic riveting, automatic mechanical performance detection, automatic on-off detection, automatic withstand voltage detection, automatic printing, automatic spraying Code, automatic laser marking, automatic buckle installation, packaging, automatic distinguish between qualified and unqualified, real-time monitoring, automatic data storage, networking with MES/ERP system, parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

RCCB

自动化组装检测生产线

RCCB Auto. assembly and testing production line



产线具有装配、产品自动上料、可定制AC/A/B型等产品检测、自动剩余电流校验检测、拼装、自动穿钉、自动铆合、自动机械性能检测、自动通断检测、自动耐压检测、自动移印、自动喷码、自动激光打标、自动卡扣安装、包装、产品自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

RCBO

自动化组装检测生产线

RCBO Auto. assembly and testing production line



The production line has assembly, automatic adding raw materials, customizable AC/A/B type and other product detection, automatic residual current verification detection, assembly, automatic rivet piercing and riveting, automatic mechanical performance detection, automatic on-off detection, Automatic pressure detection, automatic printing, automatic coding, automatic laser marking, automatic clip installation, packaging, automatic product qualified and unqualified distinction, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, Parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, big data platform integration and docking functions.

塑壳断路器

自动化组装检测生产线

MCCB Auto Assembly and Testing Production Line



产线具有装配、产品自动上料、自动延时校验检测、自动机械性能检测、自动通断检测、自动耐压检测、自动喷码、自动激光打标、包装、产品自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管控、远程操作和运维、大数据平台集成对接等功能。

The production line has functions such as assembly, automatic product feeding, automatic delay verification and testing, automatic mechanical performance testing, automatic on-off testing, automatic pressure resistance testing, automatic coding, automatic laser marking, packaging, automatic product qualification and non qualification differentiation, real-time monitoring, automatic data storage, equipment networking with MES/ERP systems, parameter formulation, energy analysis and management, remote operation and maintenance, and integration and docking with big data platforms.

交流接触器

自动化组装检测生产线

AC contactor Auto Assembly and Testing Production Line



接触器自动组装检测生产线，采用全自动模块化设计，物料振动盘自动上料，磁芯、线圈、标准件等全部在线组装，产品在线全自动检测，实现无人化/少人化参与生产，产品自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和远程操作和运维、大数据平台集成对接等功能。

The contactor automatic assembly and testing production line adopts a fully automatic modular design, automatic feeding of the material vibrating plate, online assembly of magnetic cores, coils, standard parts, etc., and automatic detection of products online, so as to realize unmanned/less human participation in production, automatic product qualification and unqualified distinction, real-time monitoring, automatic data storage, equipment and MES / ERP and other system networking, arbitrary formula of parameters, energy analysis and management, remote operation and maintenance, big data platform integration and docking and other functions.

开关面板

自动化组装检测生产线

Panel switch Auto. assembly and testing production line



墙壁开关面板自动组装检测生产线，采用全自动模块化设计，物料振动盘自动上料，标准件、塑料件、冲压件和弹簧等全部在线组装，产品在线全自动检测，实现无人化/少人化参与生产。产品自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

The automatic assembly and testing production line for wall switch panels adopts a fully automated modular design, with automatic feeding of material vibration discs. Standard parts, plastic parts, stamped parts, springs, and other components are all assembled online, and products are fully inspected online, achieving unmanned/less human participation in production. Functions include automatic differentiation of qualified and unqualified products, real-time monitoring, automatic data storage, networking between equipment and MES/ERP systems, arbitrary parameter formulation, energy analysis and management, remote operation and maintenance, and integration and docking with big data platforms.

隔离开关

自动化组装检测生产线

Isolating switch Auto. assembly and testing production line



隔离开关自动组装检测生产线，采用全自动模块化设计，物料振动盘自动上料，标准件、塑料件、冲压件和弹簧等全部在线组装，产品在线全自动检测，实现无人化/少人化参与生产。产品自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

The production line for automatic assembly and testing of isolation switches adopts a fully automated modular design, with automatic feeding of material vibration discs. Standard parts, plastic parts, stamped parts, springs, and other components are all assembled online, and products are fully inspected online, achieving unmanned/less human participation in production. Functions include automatic differentiation of qualified and unqualified products, real-time monitoring, automatic data storage, networking between equipment and MES/ERP systems, arbitrary parameter formulation, energy analysis and management, remote operation and maintenance, and integration and docking with big data platforms.



小型断路器延时特性测试单元
MCB Delay Characteristic Test Unit

设备功能 Equipment Function

具有产品自动上料、全自动延时校验检测、适用于AC型、A型、B型、D型等产品生产、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

Characteristic: The unit has functions such as automatic replenishment of materials, automatic time delay detection, being suitable for the production of AC/A/B/D type and other products, distinguish between qualified and unqualified, product online inspection, real-time monitoring, automatic data storage, networking with MES/ERP system, parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



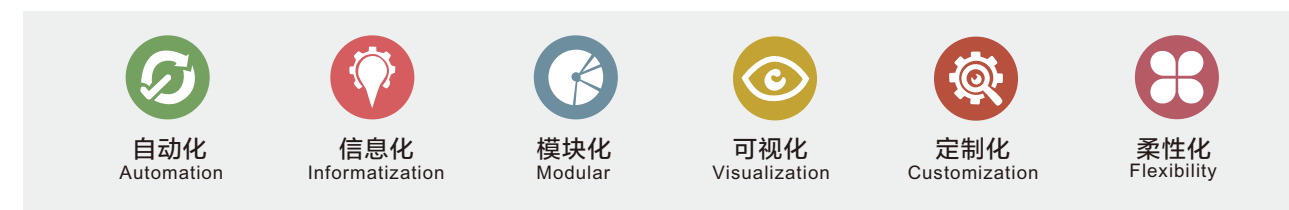
小型断路器铆合单元
Automatic Riveting Equipment

设备功能 Equipment Function

具有产品自动上料、全自动铆合，兼容1-4极、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

Characteristic: The unit has functions such as automatic replenishment of materials, automatic riveting, being compatible with 1-4 poles, distinguish between qualified and unqualified, product online inspection, real-time monitoring, automatic data storage, networking with MES/ERP system, parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



小型断路器自动卡扣装配单元
MCB Auto Snap Assembly Unit

设备功能 Equipment Function

具有产品自动上料、全自动卡扣装配，兼容1-4极、可实现合格和不合格区分、产品在线装配、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

Characteristic: The unit has functions such as automatic replenishment of materials, automatic snap assembly, being compatible with 1-4 poles, distinguish between qualified and unqualified, online assembly, real-time monitoring, automatic data storage, networking with MES/ERP system, parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



小型断路器移印单元
MCB Printing Unit

设备功能 Equipment Function

具有产品自动上料、全自动移印，兼容1-4极、同时可以移印4极产品、可定制正面、侧面和其他区域移印，可实现合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

The unit has functions such as automatic replenishment of materials, automatic printing, being compatible with 1-4 poles and 4 produce at the same time, made-to-order printing on the front, side and other areas, distinguish between qualified and unqualified, product online inspection, real-time monitoring, automatic data storage, networking with MES/ERP system, parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



小型断路器喷码打标单元
MCB Coding and Marking Unit

设备功能 Equipment Function

具有产品自动上料、全自动喷码打标，兼容1-4极、可实现喷码机选配和激光打标机选配、产品在线打标、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

The unit has functions such as automatic replenishment of materials, automatic coding and marking, being compatible with 1-4 poles, selection of printers and laser marking machines, online product marking, real-time monitoring, automatic data storage, networking with MES/ERP system , parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



小型断路器翻转单元
MCB Reversal Unit

设备功能 Equipment Function

具有产品自动上料、全自动多角度翻转，兼容1-4极、可实现产品在线状态调整、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

The unit has functions such as automatic replenishment of materials, Automatic multi-angle flip, being compatible with 1-4 poles, product online status adjustment, real-time monitoring, automatic data storage, networking with MES/ERP system , parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



小型断路器瞬时动作特性检测单元
MCB Instantaneous Unit

设备功能 Equipment Function

具有产品自动上料、全自动瞬时动作特性检测，兼容1-4极、同时可以检测12极产品、可实现合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理的、远程操作和运维、大数据平台集成对接等功能。

Characteristic: The unit has functions such as automatic replenishment of materials, automatic transient action detection, being compatible with 1-4 poles and 12 produce at the same time, distinguish between qualified and unqualified, product online inspection, real-time monitoring, automatic data storage, networking with MES/ERP system , parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

设备特点 System Features

自动化
Automation

信息化
Informatization

模块化
Modular

可视化
Visualization

定制化
Customization

柔性化
Flexibility



小型断路器通断、耐压特性检测单元
MCB On-off and Stand Voltage Detection Unit

设备功能 Equipment Function

具有产品自动上料、全自动通断动作特性、耐压检测，兼容1-4极、同时可以检测12极产品、可实现合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理的、远程操作和运维、大数据平台集成对接等功能。

Characteristic: The unit has functions such as automatic replenishment of materials, automatic on-off action characteristics and withstand voltage detection, being compatible with 1-4 poles and 12 produce at the same time, distinguish between qualified and unqualified, product online inspection, real-time monitoring, automatic data storage, networking with MES/ERP system , parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking.

设备特点 System Features

自动化
Automation

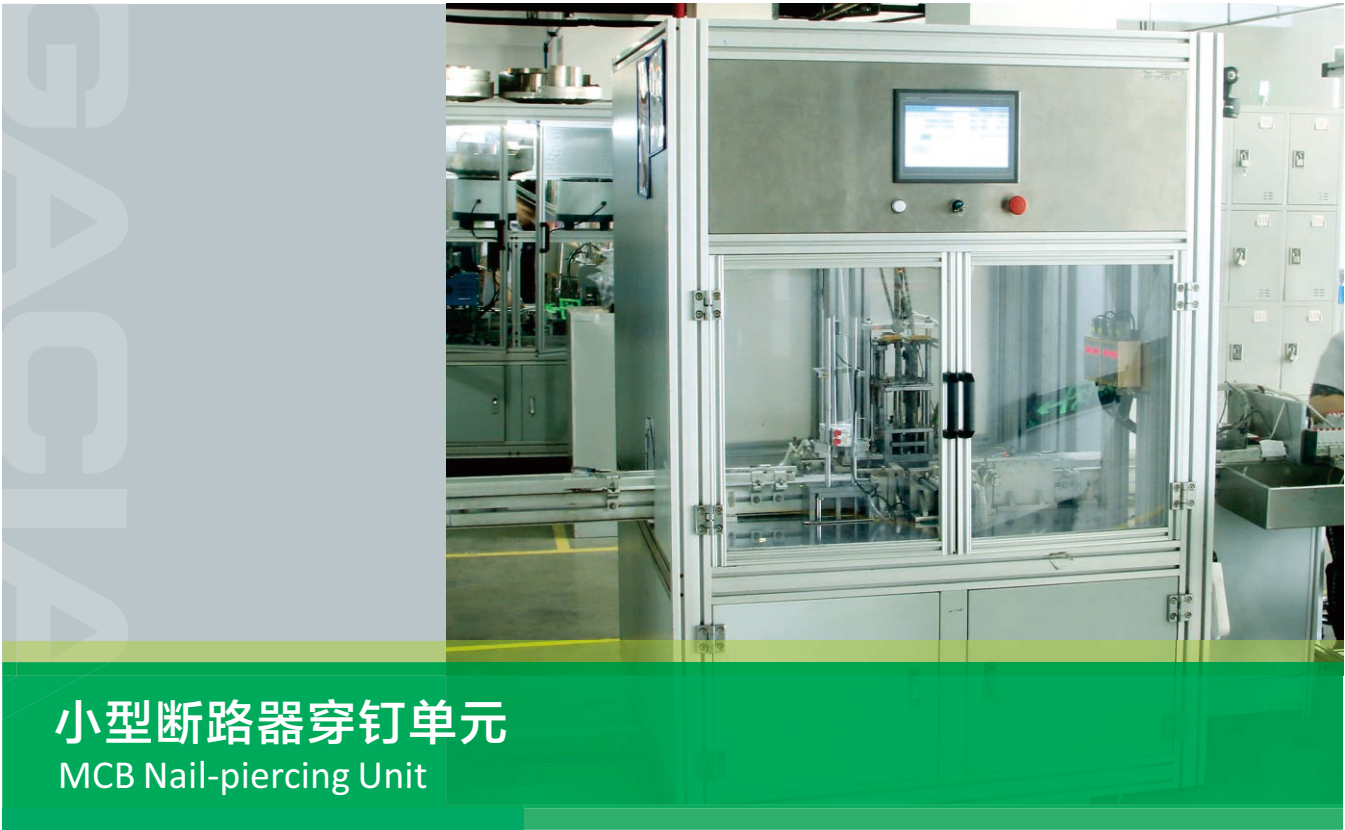
信息化
Informatization

模块化
Modular

可视化
Visualization

定制化
Customization

柔性化
Flexibility



小型断路器穿钉单元
MCB Nail-piercing Unit

设备功能 Equipment Function

具有产品自动上料、全自动穿铆钉，兼容1-4极、同时可以穿1-7颗铆钉、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

The unit has functions such as automatic replenishment of materials, automatically wear rivets, being compatible with 1-4 poles and 1-7 rivets at the same time, distinguish between qualified and unqualified, product online inspection, real-time monitoring, automatic data storage, networking with MES/ERP system , parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

设备特点 System Features

自动化
Automation

信息化
Informatization

模块化
Modular

可视化
Visualization

定制化
Customization

柔性化
Flexibility



小型断路器端子罩装配单元
MCB Terminal Cover Assembly Unit

设备功能 Equipment Function

具有产品自动上料、全自动端子罩装配、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

Characteristic: The unit has functions such as automatic replenishment of materials, automatic terminal cover assembly, distinguish between qualified and unqualified, product online inspection, real-time monitoring, automatic data storage, networking with MES/ERP system , parameter arbitrary formula, energy analysis and management, remote operation and maintenance and big data platform integration and docking, etc.

设备特点 System Features

自动化
Automation

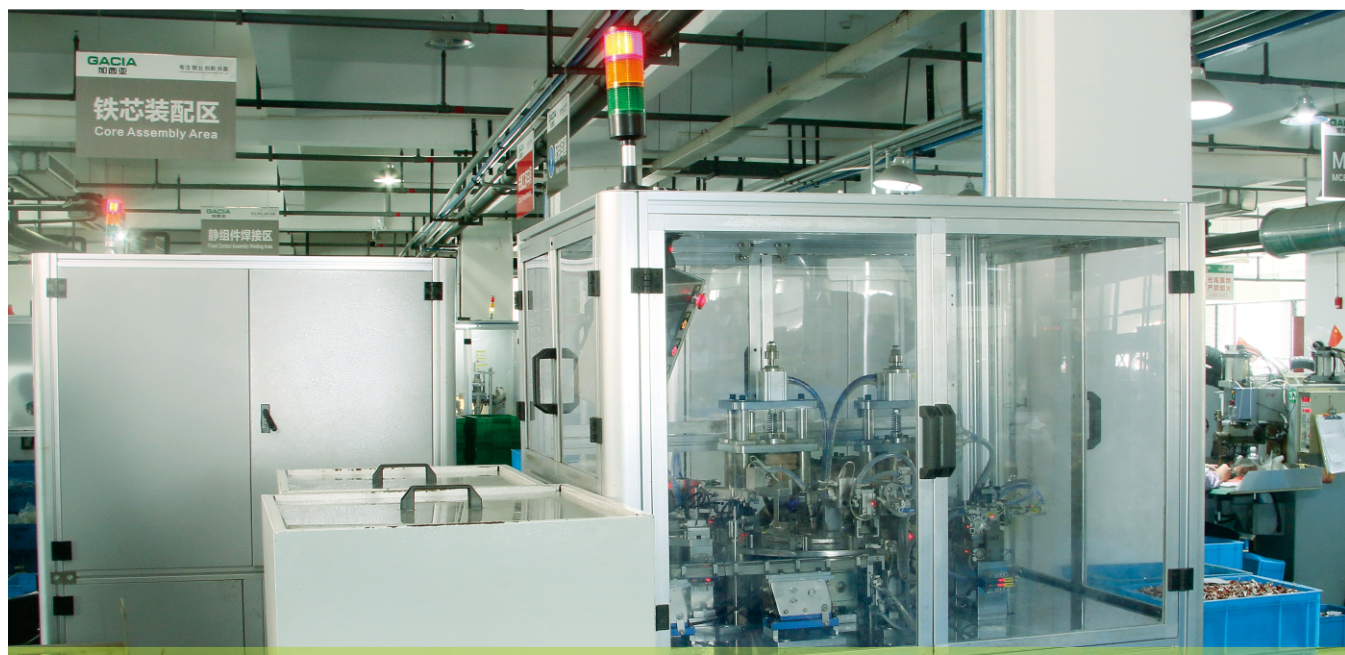
信息化
Informatization

模块化
Modular

可视化
Visualization

定制化
Customization

柔性化
Flexibility



小型断路器静触头+银点自动焊接单元
MCB Static Contact + Silver Point Automatic Welding Unit

设备功能 Equipment Function

具有小型断路器静触头和银点自动上料、CCD识别、焊接压力修正、循环水恒温系统、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和远程操作和运维、大数据平台集成对接等功能。

With miniature circuit breaker static contact and silver dot automatic adding raw materials, CCD recognition, welding pressure correction, circulating water constant temperature system, qualified and unqualified distinction, product online inspection, real-time monitoring, automatic data storage, equipment and MES/ERP Such as system networking, parameter arbitrary formula, energy analysis and management, operation and maintenance, remote operation and big data platform integration and docking functions.

设备特点 System Features



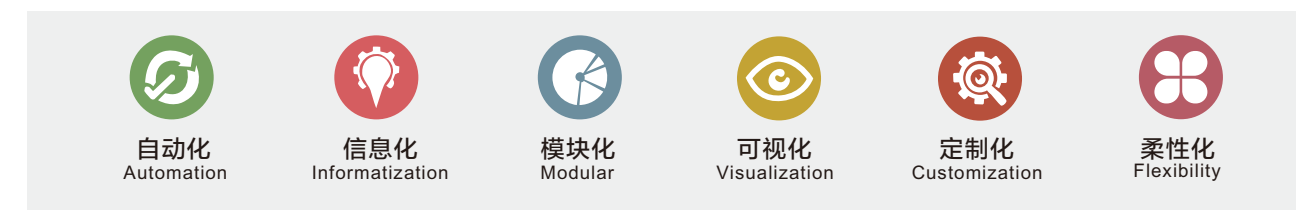
小型断路器热组件自动焊接单元
MCB Automatic Welding Unit for Hot Components

设备功能 Equipment Function

具有小型断路器磁轭、双金属和导线自动上料、CCD识别、焊接压力修正、循环水恒温系统、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和远程操作和运维、大数据平台集成对接等功能。

With miniature circuit breaker yoke, bimetal and wire automatic adding raw materials, CCD recognition, welding pressure correction, circulating water constant temperature system, qualified and unqualified distinction, product online inspection, real-time monitoring, automatic data storage, equipment and MES/ ERP and other system networking, parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, big data platform integration and docking functions.

设备特点 System Features





小型断路器静组件自动焊接单元
MCB Automatic Welding Unit for Static Components

设备功能 Equipment Function

具有小型断路器静触头和引弧片自动上料、CCD识别、焊接压力修正、循环水恒温系统、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

With miniature circuit breaker static contact and arc-extinguishing piece automatic adding raw materials, CCD recognition, welding pressure correction, circulating water constant temperature system, qualified and unqualified distinction, product online inspection, real-time monitoring, automatic data storage, equipment and MES/ ERP and other system networking, parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, big data platform integration and docking functions.

设备特点 System Features

自动化
Automation

信息化
Informatization

模块化
Modular

可视化
Visualization

定制化
Customization

柔性化
Flexibility



小型断路器静组件自动焊接单元
MCB Automatic Welding Unit for Static Components

设备功能 Equipment Function

具有小型断路器静触头和引弧片自动上料、CCD识别、焊接压力修正、循环水恒温系统、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

With miniature circuit breaker static contact and arc-extinguishing piece automatic adding raw materials, CCD recognition, welding pressure correction, circulating water constant temperature system, qualified and unqualified distinction, product online inspection, real-time monitoring, automatic data storage, equipment and MES/ ERP and other system networking, parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, big data platform integration and docking functions.

设备特点 System Features

自动化
Automation

信息化
Informatization

模块化
Modular

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Visualization

定制化
Customization

柔性化
Flexibility



DZ47杠杆自动装配机
Dz47 Bar Automatic Assembly Machine

设备功能 Equipment Function

具有DZ47(C45)以及改款小型断路器杠杠总成自动组功能，振动盘自动上料杠杠、小支架、支架弹簧、动触头和轴，自动定位和组装，可以和自动焊接设备组成组装和焊接线。具有与信息化系统集成对接功能。

With DZ47 (C45) and the automatic assembly function of the modified small circuit breaker bar assembly, the vibration disc automatically loads the bar bar, small bracket, bracket spring, moving contact and shaft, automatic positioning and assembly, and automatic welding equipment to form an assembly and welding line. It has the function of integrating and docking with the information system.

设备特点 System Features



全自动点胶机
Automatic Dispenser

设备功能 Equipment Function

具有全自动注胶、点胶功能，可以定制热熔胶、硅胶、树脂等流体和液体胶水与生产流水线匹配使用。具有与信息化系统集成对接功能。

With automatic glue injection and dispensing function, fluids and liquid glues such as hot melt adhesives, silicone gels, and resins can be customized to match the production line. It has the function of integrating and docking with the information system.

设备特点 System Features





漏电断路器老化测试台
RCCB/RCBO Aging Test Bench

设备功能 Equipment Function

具有产品人工上料、合格和不合格区分、产品在线老化、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

manual addig raw materials, distinction between qualified and unqualified products, online product aging, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, large Data platform integration and docking and other functions.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



漏电断路器剩余电流测试台
RCCB/RCBO Residual Current Test Bencher

设备功能 Equipment Function

具有产品自动上料、全自动按钮测试、漏电流测试、实用于AC型、A型、B型等产品生产、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

It has automatic adding raw materials, automatic button test, leakage current test, practical use in the production of AC type, A type, B type and other products, qualified and unqualified distinction, product online detection, real-time monitoring, automatic data storage, equipment and MES/ERP and other system networking, parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, big data platform integration and docking functions.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



智能断路器（重合闸）前段调试检测线
Intelligent Circuit Breaker (Recloser) Front Section Debug Detection Line

设备功能 Equipment Function

产线具有装配、产品自动上料、自动延时校验检测、拼装、自动穿钉、自动铆合、自动机械性能检测、自动通断检测、自动综合功能检测、自动耐压检测、自动移印、自动自动镭雕、自动喷码、自动激光打标、自动卡扣安装、包装、产品自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

The production line has assembly, automatic product loading, automatic delay verification detection, assembly, automatic nailing, automatic riveting, automatic mechanical performance detection, automatic on-off detection, automatic comprehensive function detection, automatic pressure-resistant detection, automatic pad printing, automatic automatic laser engraving, automatic coding, automatic laser marking, automatic snap installation, packaging, automatic product pass and non-conformance distinction, real-time monitoring, automatic data storage, equipment and MES/ERP and other systems networking, parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, Big data platform integration docking and other functions.

设备特点 System Features



智能断路器（重合闸）后段调试检测线
Intelligent Circuit Breaker (Recloser) Rear Section Debug Detection Line

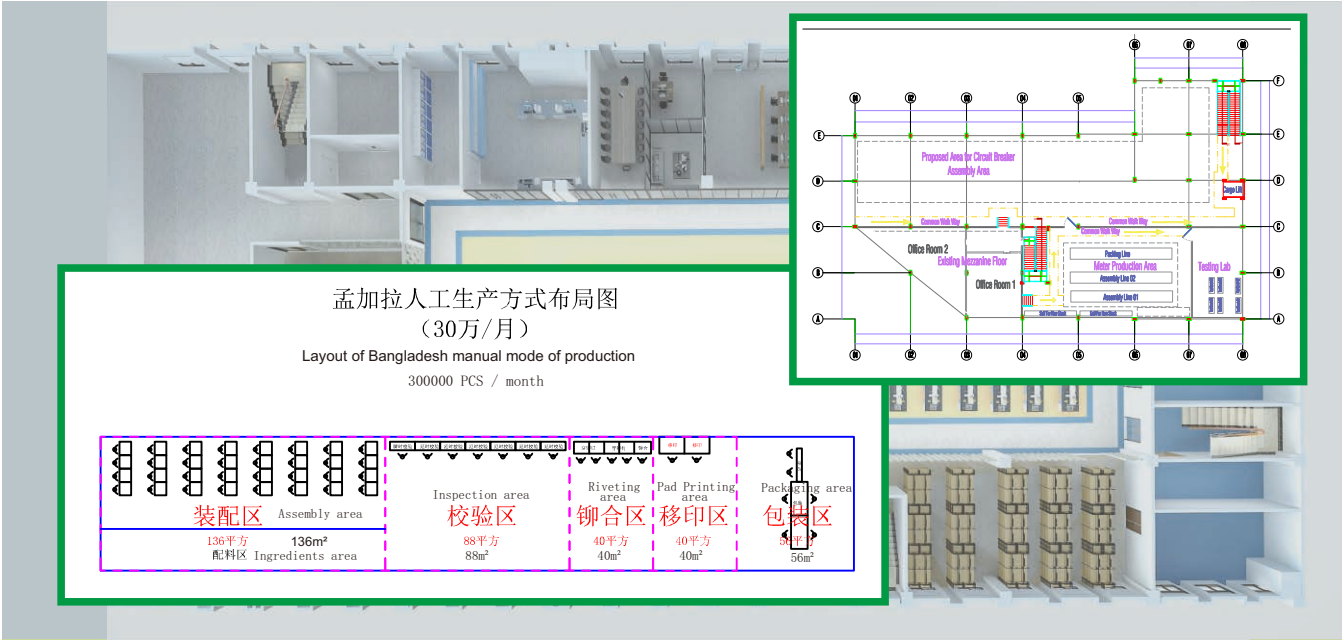
设备功能 Equipment Function

产线具有装配、产品自动上料、自动延时校验检测、拼装、自动穿钉、自动铆合、自动机械性能检测、自动通断检测、自动综合功能检测、自动耐压检测、自动移印、自动自动镭雕、自动喷码、自动激光打标、自动卡扣安装、包装、产品自动合格和不合格区分、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

The production line has assembly, automatic product loading, automatic delay verification detection, assembly, automatic nailing, automatic riveting, automatic mechanical performance detection, automatic on-off detection, automatic comprehensive function detection, automatic pressure-resistant detection, automatic pad printing, automatic automatic laser engraving, automatic coding, automatic laser marking, automatic snap installation, packaging, automatic product pass and non-conformance distinction, real-time monitoring, automatic data storage, equipment and MES/ERP and other systems networking, parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, Big data platform integration docking and other functions.

设备特点 System Features





MCB人工延时校验单元
MCB Artificial Delay Check Unit

车间规划
Workshop Planning



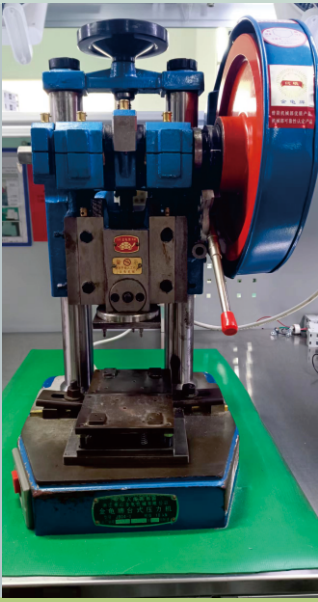
MCB长延时特性校验台
MCB Long-delay Characteristic Check Bench



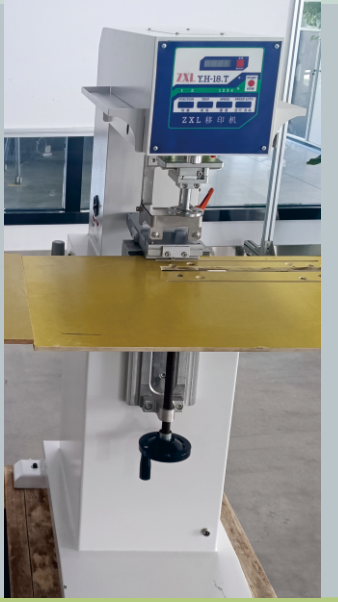
MCB人工瞬时校验台
MCB Instantaneous Calibration Bench



非标工作台定制
Non-standard Workbench Customization



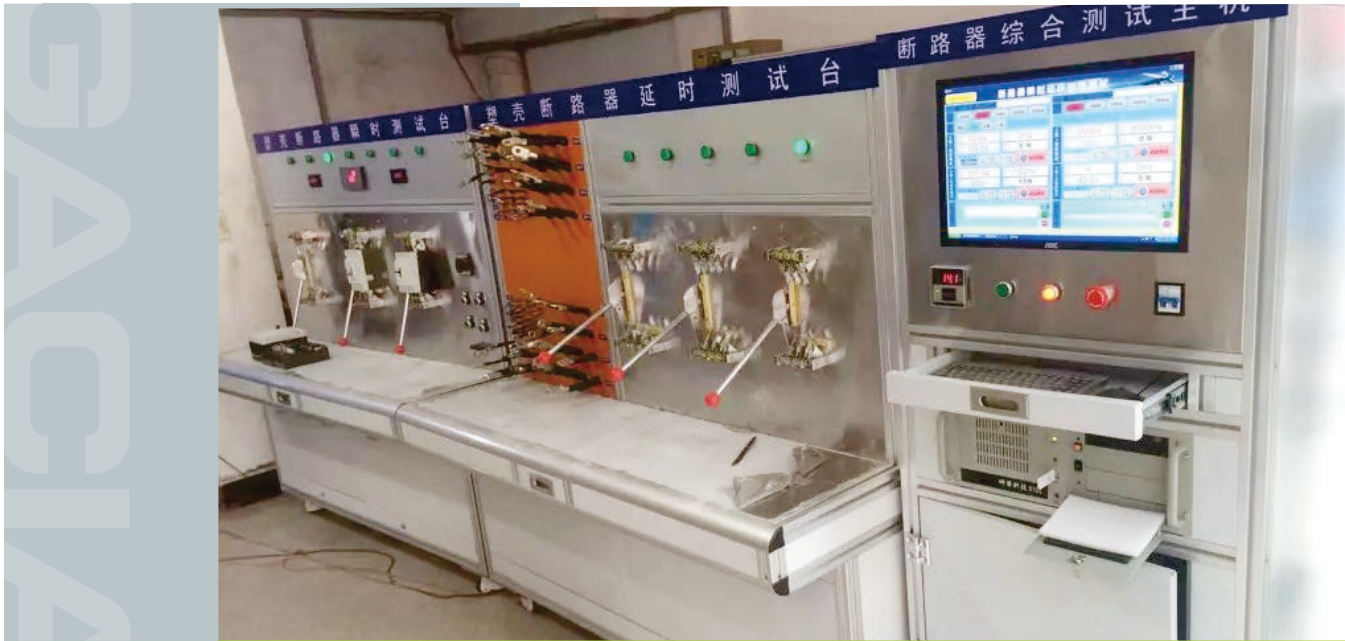
MCB人工铆合单元
MCB Manually Riveted Single Sheets



MCB人工移印单元
MCB Manual Pad Printing Unit



MCCB瞬时动作特性测试台
MCCB Instantaneous Action Characteristics Test Bench



MCCB 800A 延时特性校验台
MCCB 800A Delay Characteristic Check Bench



MCCB延时动作特性测试台
MCCB Delayed Action Characteristics Test Bench



框架断路器综合测试台
Frame Circuit Breaker Integrated Test Bench

浙江加西雅智能装备有限公司
ZHE JIANG JIAXIYA INTELLIGENT EQUIPMENT CO.,LTD.

部分客户项目展示
Some customer projects are displayed



指示灯测试台
LED Test Bench

交流接触器特性测试台
AC Contactor Characterization Test Bench

精益化、自动化、信息化落地专家
Lean, automation, informatization landing expert



成套综合动作特性测试台
Complete Set Of Integrated Motion Characteristics Test Bench

高压真空断路器综合测试台
High-pressure Vacuum Circuit Breaker Integrated Test Bench



热继电器动作特性测试台
Thermal Relay Action Characteristics Test Bench

B型剩余电流测试台
Type B Residual Current Test Bench



漏电剩余电流测试仪
RCCB Residual Current Protector Tester

MCCB三相剩余电流保护器测试台
MCCB Three-phase Residual Current Protector Test Bench

浙江加西雅智能装备有限公司
ZHE JIANG JIAXIYA INTELLIGENT EQUIPMENT CO.,LTD.

部分客户项目展示
Some customer projects are displayed



阿尔及利亚断路器半自动校验台
Algerian Semi-automatic Calibration Test Bench

阿尔及利亚自动移印单元
Algerian Automatic Pad Printing Unit



哈工大银触点CCD筛选机
HIT Silver Contact CCD Screening Machine

自动打螺丝、焊接单元
Automatic Screwing, Welding Unit

精益化、自动化、信息化落地专家
Lean, automation, informatization landing expert



6KA 10KA 1P+N 半自动校验台
6kA 10kA 1P+N Semi-automatic Calibration Table



机械寿命、电寿命综合测试台
Mechanical Life, Electrical Life Comprehensive Test Bench

浙江加西雅智能装备有限公司
ZHEJIANG JIAXIYA INTELLIGENT EQUIPMENT CO.,LTD.

部分客户项目展示
Some customer projects are displayed



智能防雷检测系统

Intelligent Lightning Protection Detection System



智能断路器（重合闸）综合测试台

Intelligent Circuit Breaker (Recloser) Integrated Test Bench

精益化、自动化、信息化落地专家
Lean, automation, informatization landing expert



紫外线激光打码生产线

UV Laser Coding Production Line



自动检测单元

Automatic Detection Unit

浙江加西雅智能装备有限公司
ZHE JIANG JIAXIYA INTELLIGENT EQUIPMENT CO.,LTD.

部分客户项目展示
Some customer projects are displayed

精益化、自动化、信息化落地专家
Lean, automation, informatization landing expert



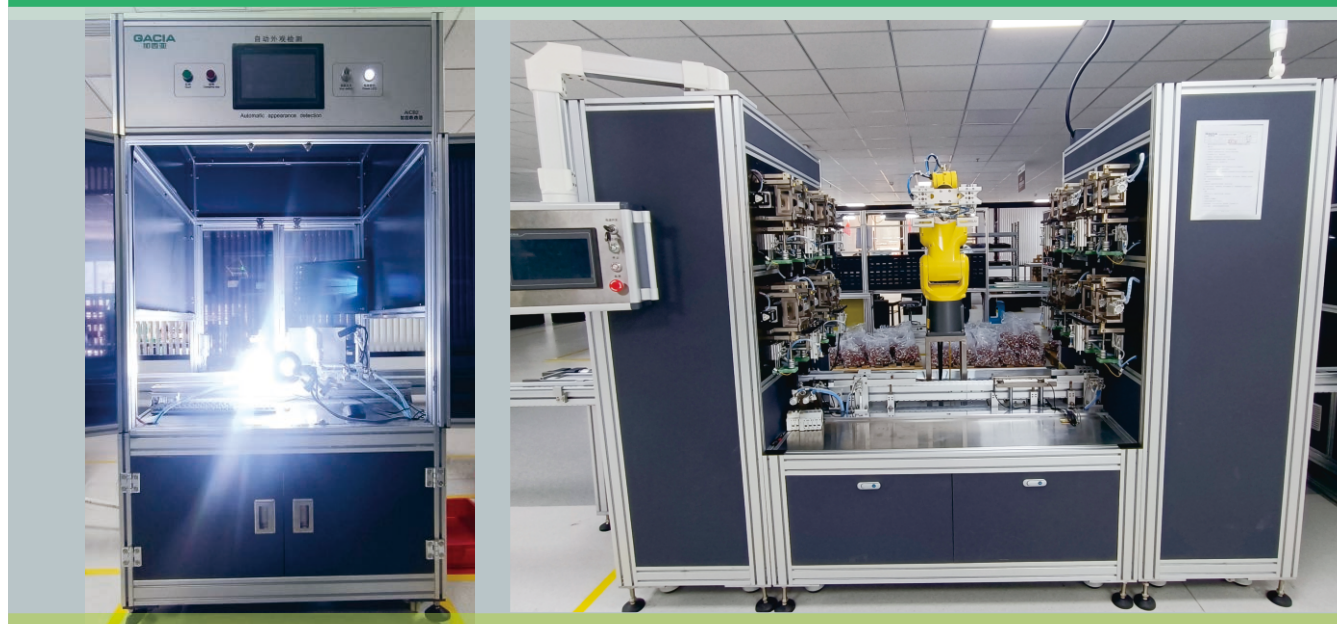
自动耐压检测单元
Automatic Pressure-resistant Detection Unit

自动镭雕单元
Automatic Laser Engraving Unit



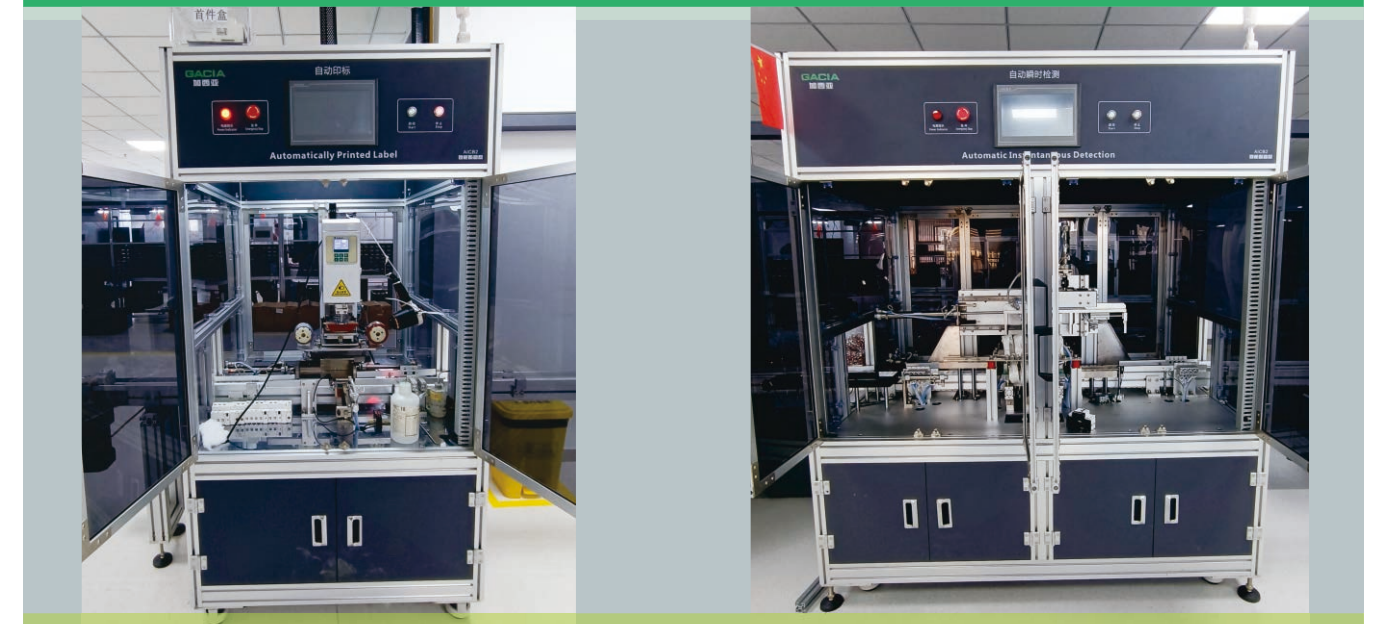
自动螺丝扭力检测单元
Automatic Screw Torque Detection Unit

自动多功能穿钉铆合单元
Automatic Multi-function Nail Riveting Unit



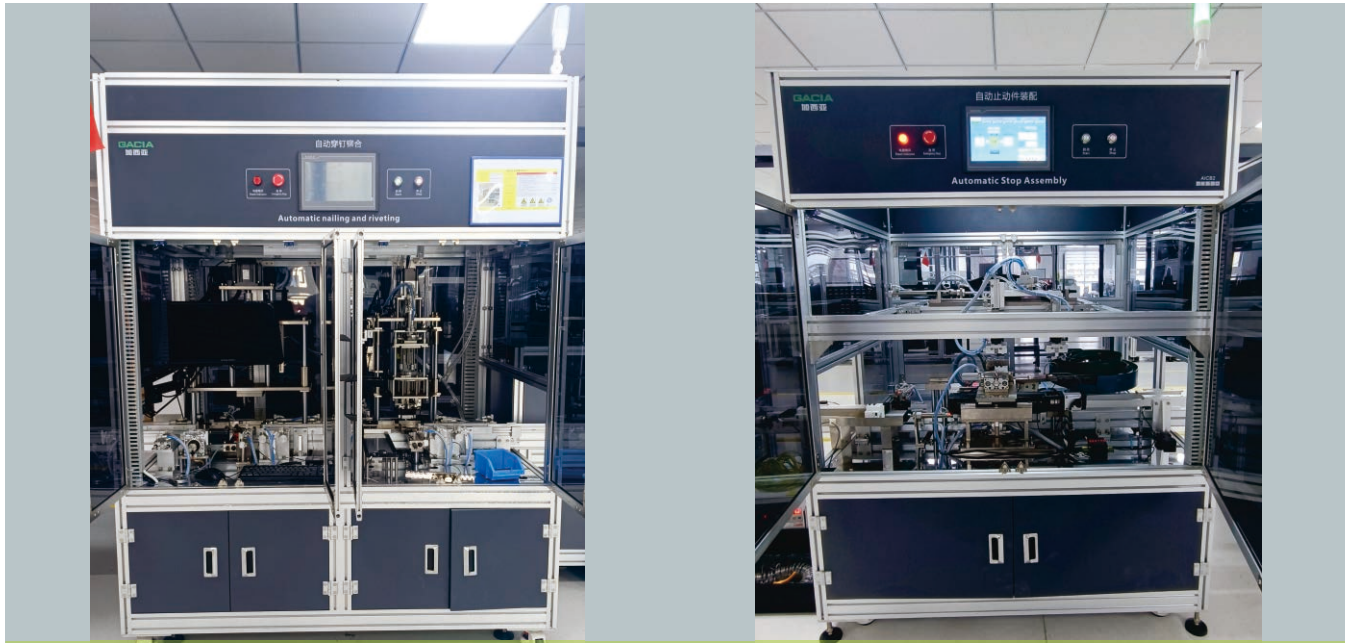
大华视觉CCD检测单元
Dahua Vision Ccd Inspection Unit

自动校验检测单元
Automatic Calibration Detection Unit



自动印标单元
Automatic Label Printing Unit

自动瞬时检测单元
Automatic Instantaneous Detection Unit



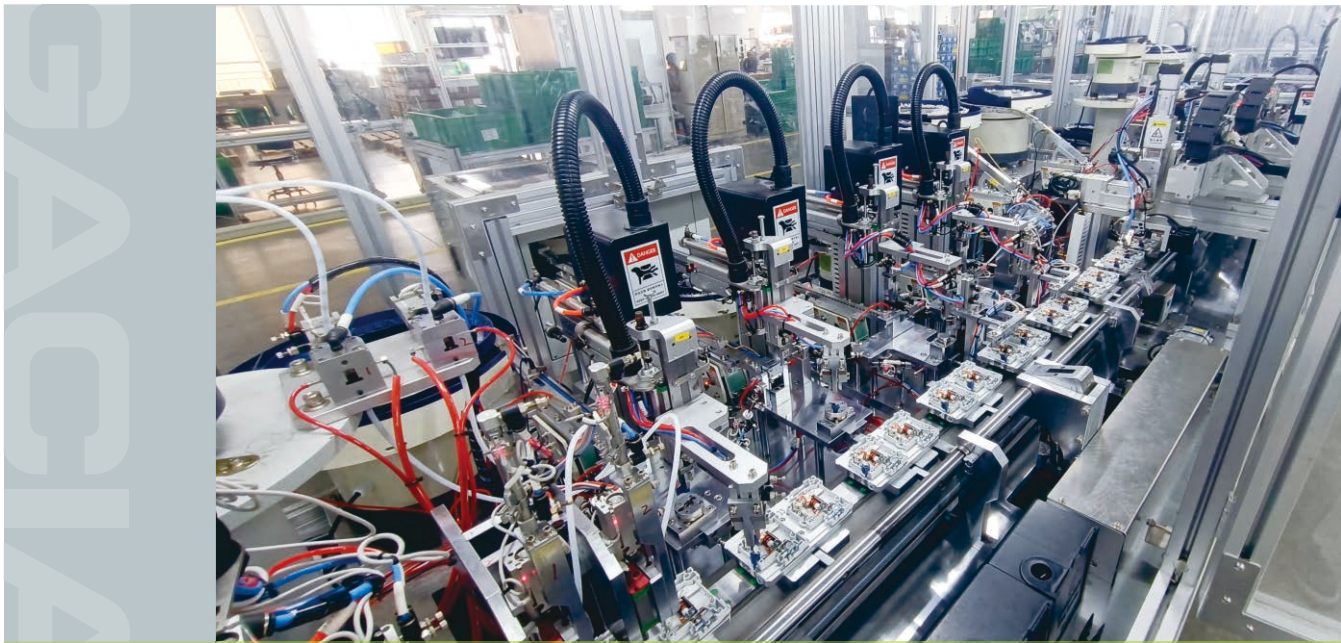
自动多功能穿钉铆合单元
Automatic Multi-function Nail Riveting Unit

自动止动件装配单元
Automatic Stop Assembly Unit



自动综合功能检测
Automatic Synthesis Detection

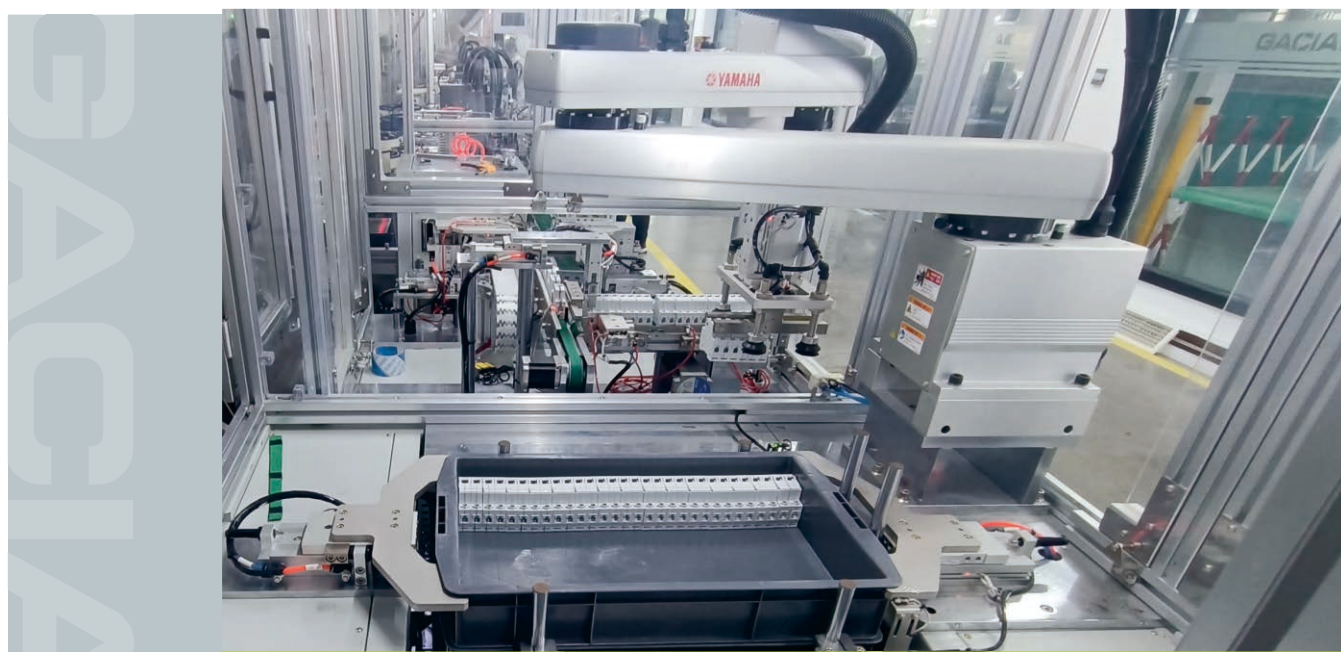
自动穿钉铆合单元
Automatic Nail Riveting Unit



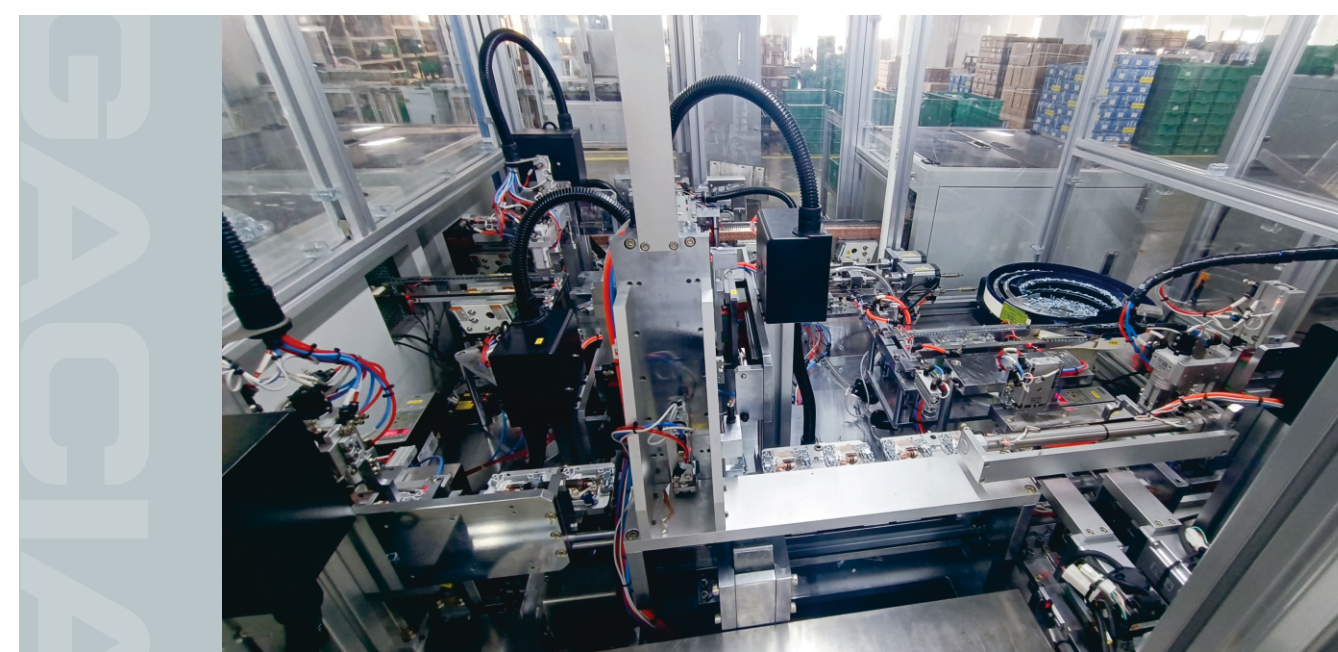
MCB自动组装手柄组件
MCB Automatically Assembles The Handle Assembly



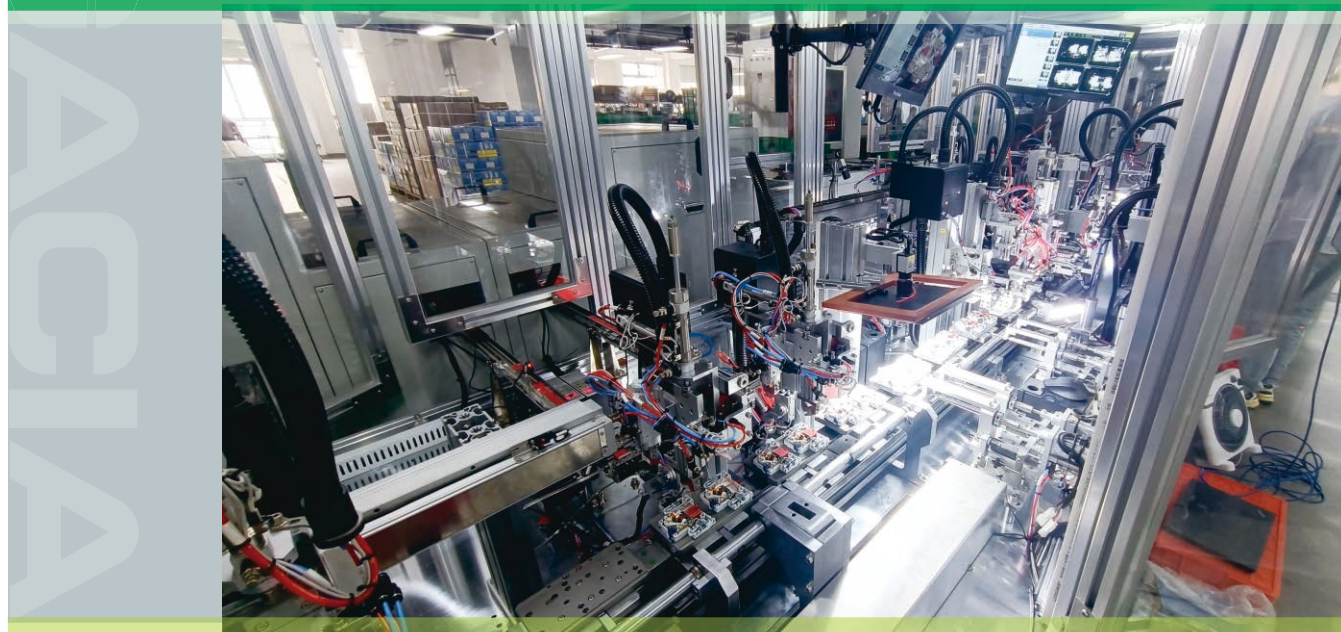
MCB自动组装跳扣、锁扣
MCB Automatically Assembles Jumpers and Locking Clasps



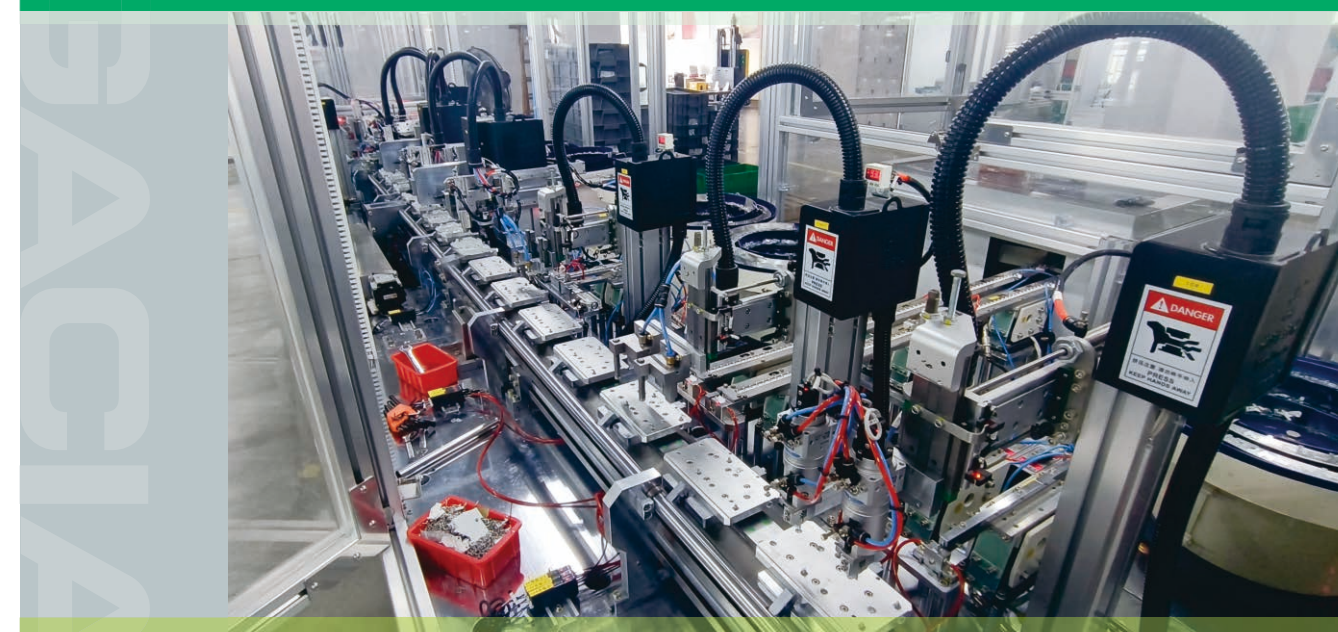
MCB自动开外壳
MCB Automatically Opens The Housing



MCB自动组装静触头组件
MCB Automatically Assembles Static Contact Assemblies



MCB自动装配灭弧罩
The MCB Automatically Assembles The Arc Extinguishing Hood



MCB自动组装手柄组件、粗轴、细轴
MCB Auto. Assembles Handle Assemblies, Coarse Shafts, and Thin Shafts



机器人应用
Robotics Applications



AGV应用
AGV Applications



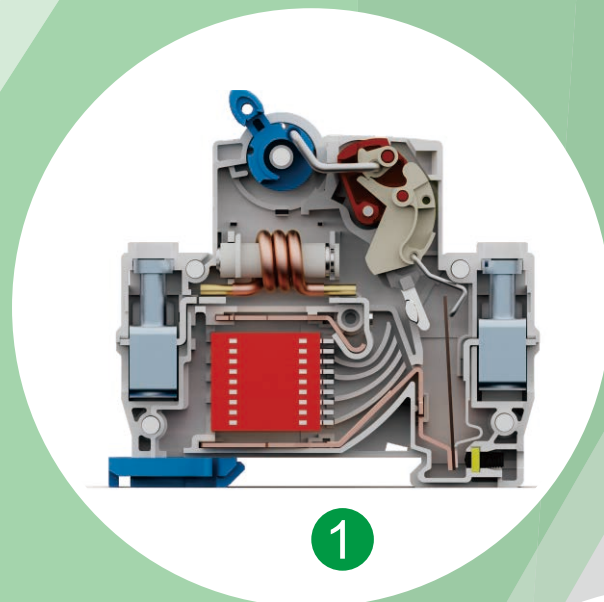
U形检测生产线
U-shaped Inspection Production Line



紫外线激光打码生产线
UV Laser Coding Production Line

产品研发服务

Product development services

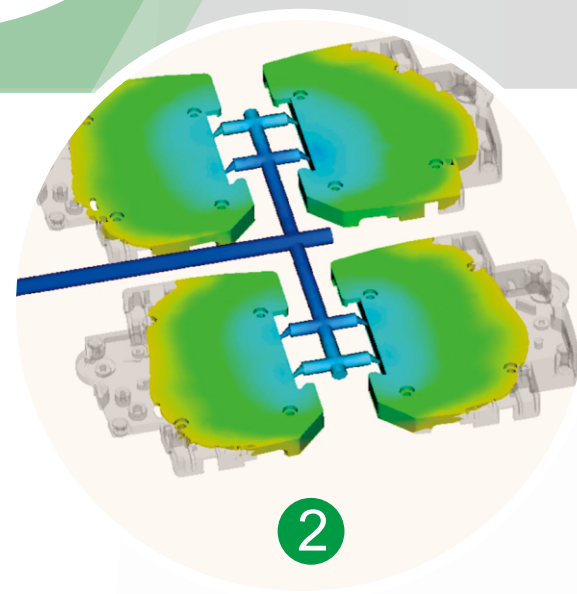


1

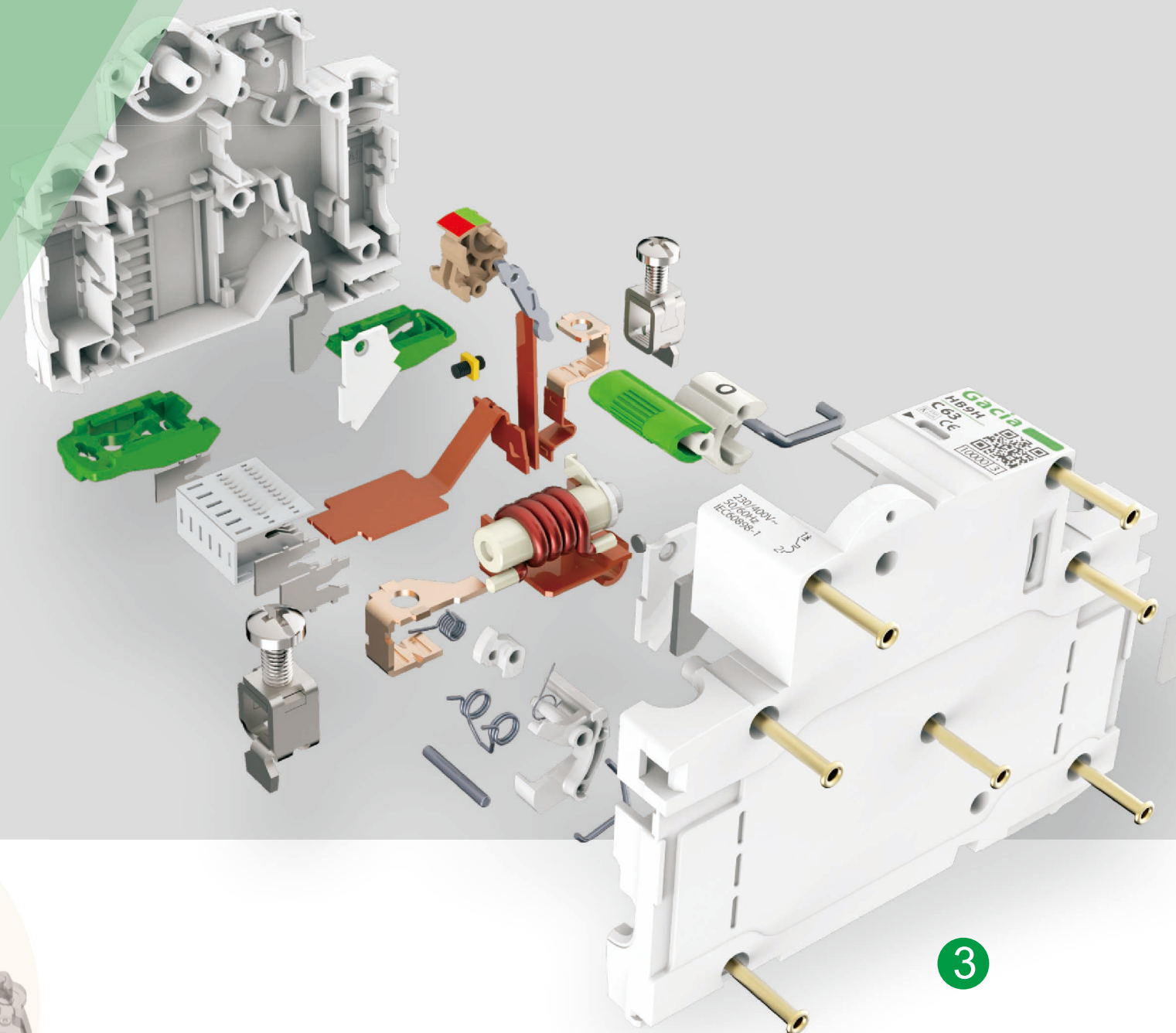
① 产品设计 Product design

② 模流分析 Mold flow analysis

③ 产品结构模拟 Product structure simulation



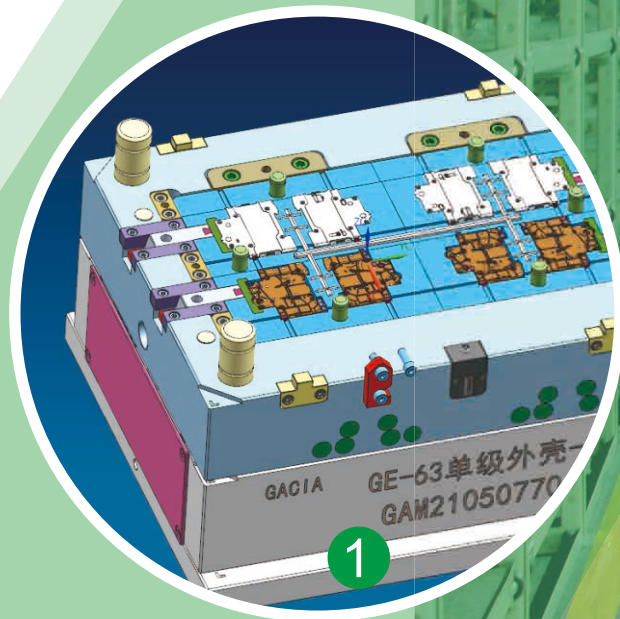
2



3

模具设计服务

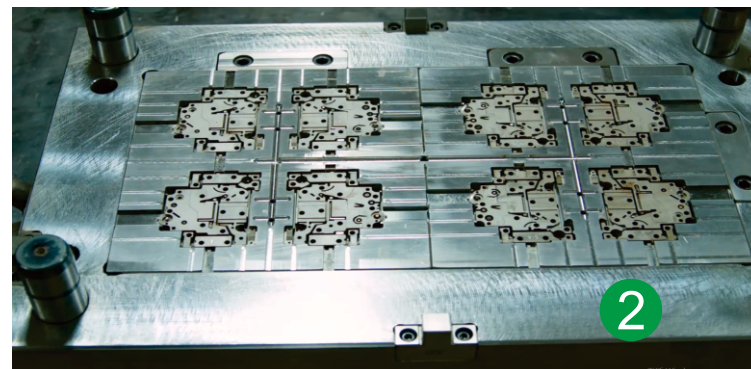
Product development services



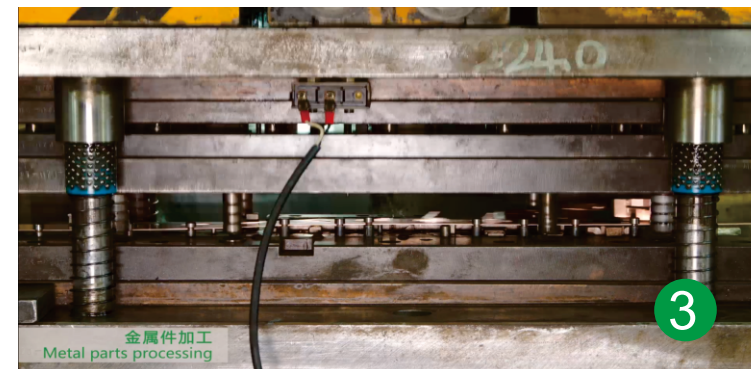
1



- ① 模具设计 Mold design
- ② 注塑模具 Injection molds
- ③ 冲压模具 Stamping molds
- ④ 自动合模 Automatic mold clamping

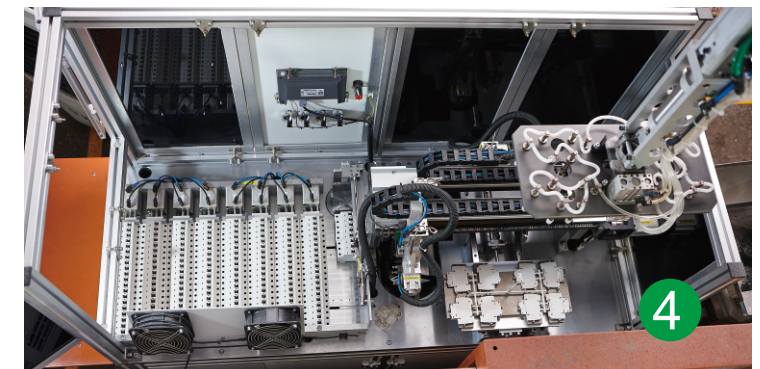


2



3

金属件加工
Metal parts processing



4



注塑成型解决方案 Injection Molding Solution

设备功能 Equipment Function

本公司具有注塑成型整体解决方案的能力，从注塑车间的设计、3D建模、产能规划、中央供料系统的配置、注塑机的选型、信息化系统的建设等方面整体提供注塑成型生产车间的建设服务

The company has the ability of injection molding overall solution, from the injection molding workshop design, 3D modeling, capacity planning, the configuration of the central feeding system, the selection of injection molding machines, the construction of information systems and other aspects of the overall provision of injection molding production workshop construction services

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



小型断路器金属件冲压成型解决方案 MCB Metal Punch Forming Solution

设备功能 Equipment Function

本公司具有金属件冲压成型整体解决方案的能力，从冲压车间的设计、3D建模、产能规划、AGV供料系统的配置、冲压机的选型、信息化系统的建设等方面整体提供冲压成型生产车间的建设服务。

The company has the ability of overall solution for stamping and forming of metal parts, and provides overall construction services for stamping production workshop from the design of the stamping workshop, 3D modeling, capacity planning, the configuration of the AGV feeding system, the selection of the stamping machine, and the construction of the information system.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility

检验测试设备

Inspection and testing equipment



加西亚智能装备公司具有小型断路器温升特性、长延时特性、瞬时特性、28天可靠性、电子老化、电寿命、光谱RoHs检测、铜银含量检测、碳C\硫S元素含量检测、B型漏电测试、短路试验等检测实验设备的制造和安装调试能力。

Gacia Intelligent Equipment Company has miniature circuit breaker temperature-rise characteristics, long delay characteristics, instantaneous characteristics, 28-day reliability, electronic aging, electrical life, spectral RoHs detection, copper silver content detection, carbon C\sulfur S element content detection, Manufacturing, installation and debugging capabilities of B-type leakage test, short-circuit test and other testing and experimental equipment.



长延时检测设备
Long Time Delay Detection Equipment

设备功能 Equipment Function

为了模拟小型断路器1.13倍不动作和1.45倍必须动作特性制定调试时间的设备，是小型断路器核心性能保证设备。

In order to simulate the miniature circuit breaker in 1.13 times do not operate and 1.45 times must operate the characteristics of the development of debugging time equipment. It is a guarantee equipment for the core performance of the miniature circuit breaker.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



机械寿命检测设备
Mechanical Life Testing Equipment

设备功能 Equipment Function

为了检测和验证小型断路器的机械部分稳定性和符合性的设备

Equipment for testing and verifying the stability and compliance of the mechanical part of the miniature circuit breaker..

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



电气寿命检测设备

Electrical Life Testing Equipment

设备功能 Equipment Function

为了检测和验证小型断路器的电气部分稳定性和符合性的设备。
Equipment for testing and verifying the stability and compliance of the electrical part of the miniature circuit breaker.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



分断能力检测设备

Breaking Capacity Testing Equipment

设备功能 Equipment Function

为了检测和验证小型断路器承受电流极限时分闸断开合闸能力的稳定性和符合性的设备
Equipment for testing and verifying the stability and conformity of the opening and closing capabilities of miniature circuit breaker when subjected to limiting current.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



智能断路器老化测试台

Aging Test Bench for Small Leakage Circuit Breakers

设备功能 Equipment Function

具有产品人工上料、合格和不合格区分、产品在线老化、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。
manual addig raw materials, distinction between qualified and unqualified products, online product aging, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and operation and maintenance, large Data platform integration and docking and other functions.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



温升特性检测设备

Temperature Rise Characteristic Testing Equipment

设备功能 Equipment Function

为了检测和验证小型断路器环境温度和在工作温度对产品动作特性内各部件的稳定性和符合性的影响的设备。
Equipment for testing and verifying the stability and conformity of ambient temperature and operating temperature influence on the operating characteristics of each component during the operation of the miniature circuit breaker.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



老化和交/直流延时特性1
Aging and AC/DC Delay Flow Characteristics 1

设备功能 Equipment Function

电子元器件的老化性能验证/直流过电流延时特性检测
Aging performance verification of electronic components / DC overcurrent delay detection

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



高低温箱
High-low Temperature Chamber

设备功能 Equipment Function

验证产品在高低温下长期通电的零部件性能检测
Performance test of component for long term energized products at high and low temperatures.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



温升、大电流特性检测设备

Temperature Rise, high Current Characteristics Detection Equipment

设备功能 Equipment Function

大电流产品的温升和过电流特性检测
High current product temperature rise and over current characteristics test.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



温升和28天可靠性

Temperature Rise and 28 Day Reliability

设备功能 Equipment Function

小型断路器的温升和28天气候可靠性验证。
MCB Temperature rise and 28-day climatic reliability verification

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



介电、冲击和B型漏电测试台
Dielectric, Shock and Type B Leakage Test Stands

设备功能 Equipment Function

产品绝缘性能，耐冲击电压以及B型漏电流产品的漏电性能测试。
Insulation resistance, impulse voltage resistance and B leakage test of products.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



理化室
Physicochemical Laboratory

设备功能 Equipment Function

零部件的成分化验，如铜和银含量、碳硫分析以及塑料外壳的阻燃性能测试。
Component analysis of parts, such as copper and silver content, carbon and sulfur analysis and flame retardant performance of plastic shell test.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



短路设备01
Short Circuit Equipment 01

设备功能 Equipment Function

断路器短路分断能力的负载阻抗设备，调节短路电流和功率因数。

Circuit breaker Load impedance device of short circuit breaking capability, used to regulate short circuit current and power factor.

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



定制化
Customization



柔性化
Flexibility



短路设备02
Short Circuit Equipment 02

设备功能 Equipment Function

断路器短路分断能力的变压器和高压控制柜，调节输出电流和电压。

Breaker transformer and high voltage control cabinet of short circuit breaking capability for regulating output current and voltage..

设备特点 System Features



自动化
Automation



信息化
Informatization



模块化
Modular



可视化
Visualization



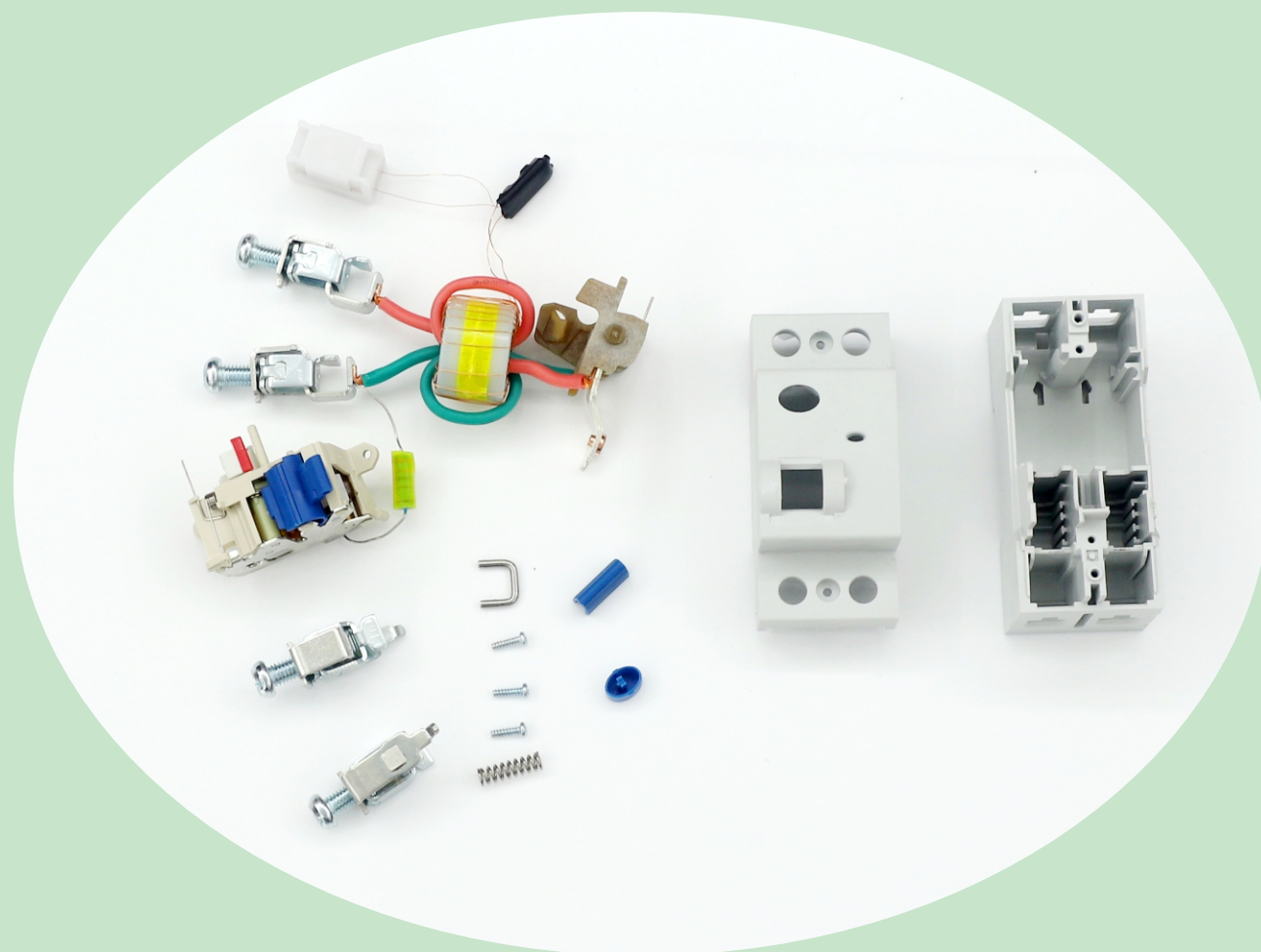
定制化
Customization



柔性化
Flexibility

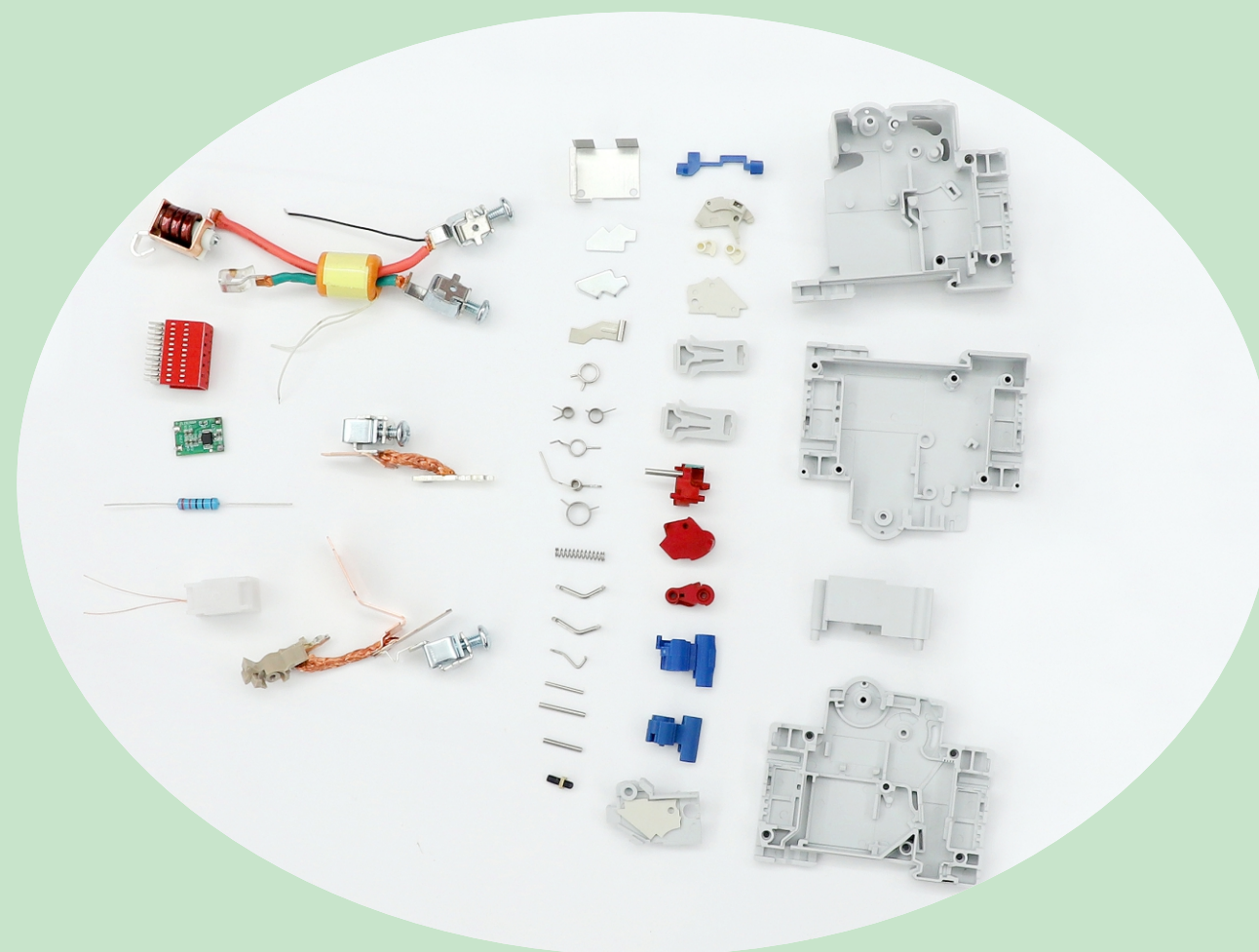
RCCB原辅材料&零部件

RCCB Raw and auxiliary materials&Parts



RCBO原辅材料&零部件

RCBO Raw and auxiliary materials&Parts



加西亚在散装件合作中的优势

- ◆ 主要部件由加西亚生产
- ◆ 具有强大的技术、生产、质量等服务团队
- ◆ 多年与国外合作的丰富经验
- ◆ 基于GACIA庞大的年销量，我们确保原材料采购价格最低。

GACIA'S advantages for SKD cooperation:

- ◆ Main components of circuit breaker are produced by GACIA.
- ◆ A very strong service team for technology, quality check, producing capacity etc.
- ◆ Many years of rich experience for SKD cooperation with foreign clients.
- ◆ Based on GACIA's huge yearly volume, we insure lowest purchasing price for raw material.



防火、强韧 Anti-Fire and toughness

塑料材料和插脚可以保证良好的绝缘和机械强度。更方便安装。

Plastic materials and clip can guarantee good insulation and mechanical strength. More convenient installation.



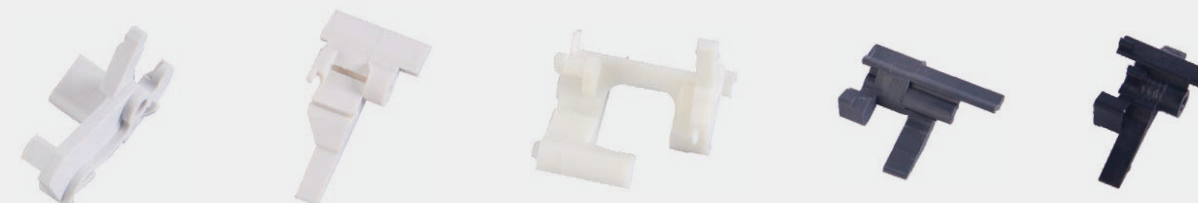
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Lean, automation, informatization landing expert



隔弧片 Arc-extinguishing Piece



锁扣 Latched Device



透明罩 Transparent Cover



连杆 Connecting Rod

跳扣 Tripping Component



灭弧罩 Arc Extinguishing Chamber





加西亚在散装件合作中的优势

GACIA'S advantages for SKD cooperation:

- ◆ 主要部件由加西亚生产
Main components of circuit breaker are produced by GACIA.
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外壳 Shell



手柄 Handle

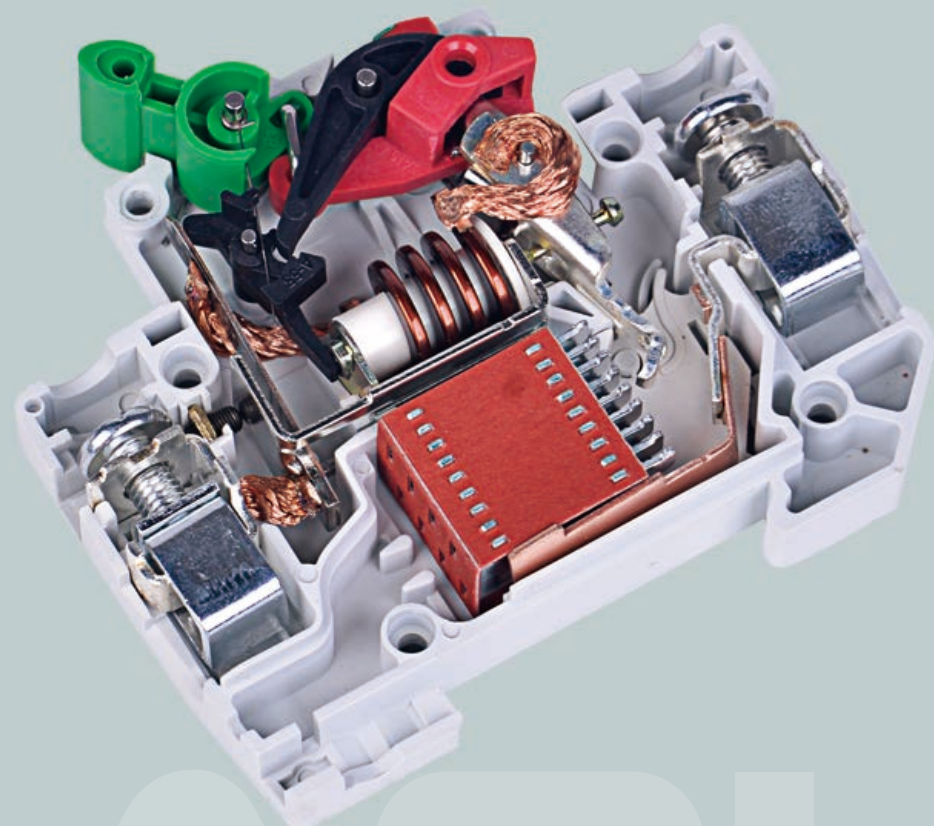


手柄护套 Handle Sheath



插脚 Clip





接线框 Terminal



支架 Holder



7字片 7 Steel Device



粗轴 Thin Pin



细轴 Thic Pin



双金属片 Bimetal



铆钉 Rivet



U型针 U Type Connecting Rod



接线板
Terminal Plate



调节螺丝
Adjust Screw



铁芯
Iron Core



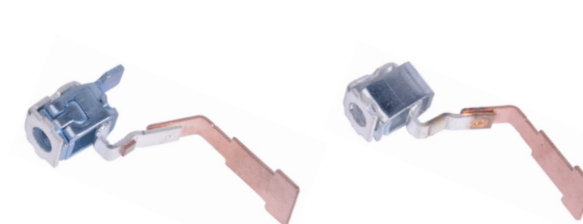
飞丝弹簧
Small Spring



线圈
Coil



静组件 Fixed Contact

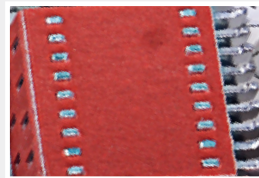


电磁系统 Eletronic Magnetic Systemm



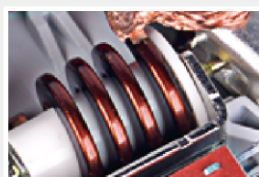
高质量接线框
High quality teminals

端子的质量主要取决于扭矩和防锈效果。
The quality of terminal mainly depends on the torque and anti-rust effect.



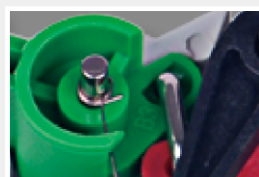
安全
Security

灭弧室可以，扑灭电弧，防止电气火灾。
Arc extinguishing chamber can exstinguish the arc to prevent from electrical fire.



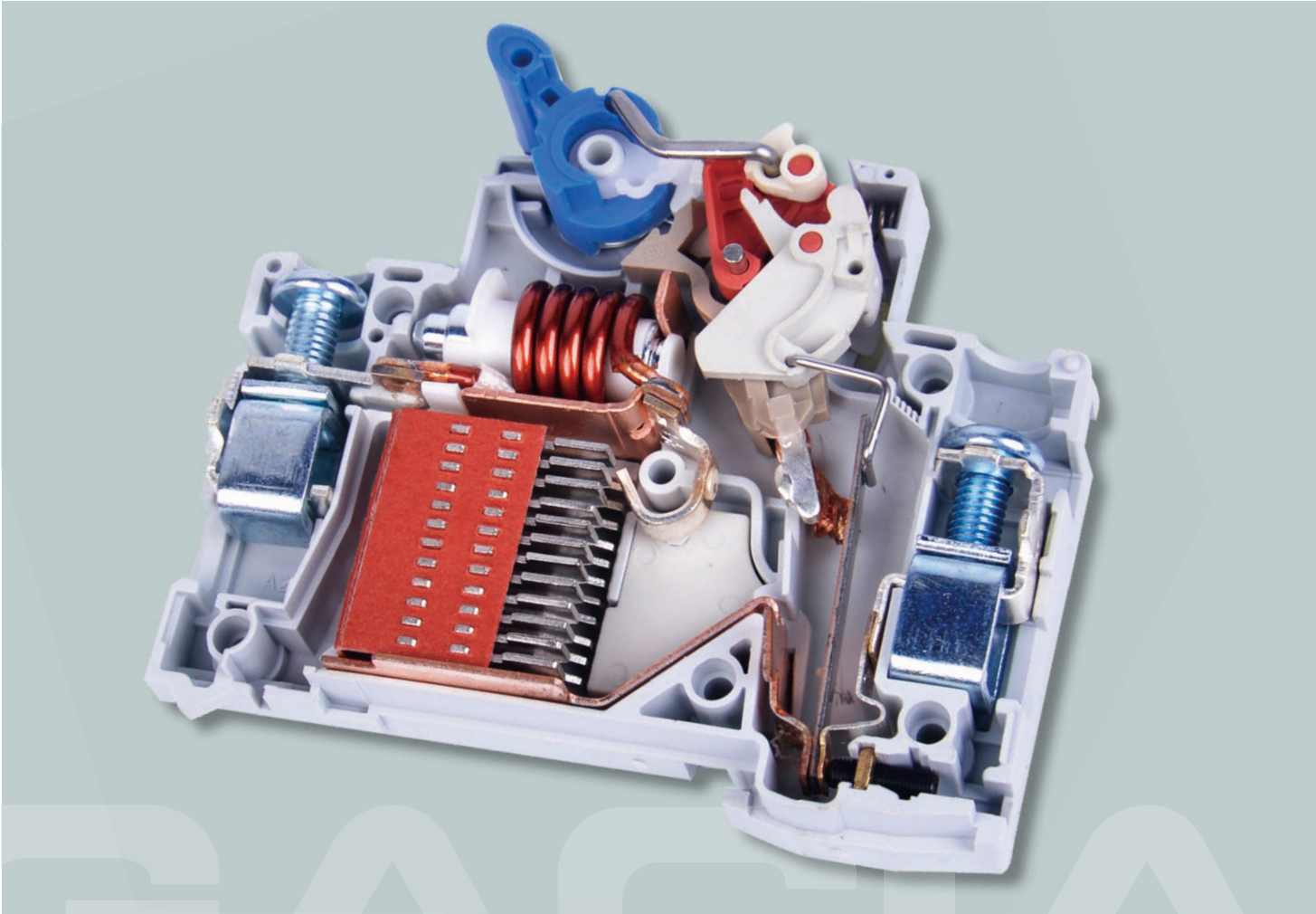
线圈:精确的计算，合理使用材料
Coil : precision calculation and reasonable use of material

如果线圈数量过多或过少，磁保护就会不准确、不及时。这样会影响保护效果。
If the number of coil is too much or too small, the magnetic protection will not be accurate and timely. So will effect protection effect.



安全接触系统
Safety contact system

端子的质量主要取决于扭矩和防锈效果。
The quality of terminal mainly depends on the torque and anti-rust effect.
断路器可通电或断开。
circuit breaker can be energized or disconnected.



操作机构
Operating mechanism

我们提供三种操作机构：C45N、C65N和GACIA HB9。
We supply with 3 operating mechanism, C45N, C65N and GACIA HB9.



电磁系统
Electromagnetic system

短路时，跳闸线圈按左向规则切断。过载时，双金属会弯曲推动跳闸切断线路
when short circuit, tripping coil will cut off based on left-hand rule, when overload, bimetal will bend to push tripping to cut off the line.



灭弧系统
Arc extinguishing system

当短路或过载时，该系统将限制电弧的大规模扩散或直接灭弧。
when short circuit or overload, this system will restrict the large-scale diffuence of arc or extinguish the arc directly.

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Lean, automation, informatization landing expert



弹簧 Spring



U 型针 U Type Connecting Rod



磁轭 Yoke



引弧板 Arc Board



静组件
Fixed Contact



动触头
Moving Contact



连接片
Connection Strap



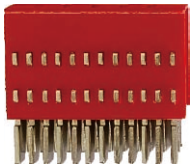
接线板
Terminal Plate



双金属片
Bimetal



灭弧罩
Arc Extinguishing Chamber



隔弧片
Arc-extinguishing Piece



线圈
Coil



操作机构
Operating Mechanism



Bimetal-1A	YDTB1578 35.5X5X0.7
Bimetal-2A	YDTB1578 35.5X5X0.7
Bimetal-3A	YDTB1578 35.5X5X0.7
Bimetal-4A	YDTB1578 35.5X5X0.7
Bimetal-6A	YDTB20110 35.5X5X0.5
Bimetal-10A	YDTB1578 35.5X5X0.8
Bimetal-16A	YDTB1440 35.5X5X0.8
Bimetal-20A	YDTB1425 35.5X5X0.8
Bimetal-25A	YDTB1415 35.5X5X0.8
Bimetal-32A	YDTB1411 35.5X5X0.8
Bimetal-40A	YDTB1409 35.5X5X0.8
Bimetal-50A	YDTB1306 35.5X5X0.8
Bimetal-63A	YDTB1306 35.5X5X0.8

